



**Beyond** X™

# LSLV-G100 G100C

General AC Drive

3-phase 200V~240V 0.4kW~22kW(1/2~30HP)  
3-phase 380V~480V 0.4kW~22kW(1/2~30HP)



**vector**  
Energy

**LS** ELECTRIC

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# General Drive G100/G100C

**NEW**



The G100 is the solution for general drive applications because of its high performance sensorless vector control premium quality and high reliability.



### Great Reliability

- Meets UL 61800-5-1
- Military (MIL 217Plus) design based methodology
- Enhanced materials and manufacturing processes
- Meets EN ISO 13849-1 PLd
- Meets EN 61508 SIL2



### Great Performance

- Enhanced motor control-sensorless & V/F performance
- User-friendly-easy tuning sensorless control
- Suitable for most applications



### User Friendly

- Easy to install, use and maintain
- All in One Industrial Ethernet Solution RAPIenet+ (RAPIenet, EtherNet/IP, Modbus TCP)

## Features



**G100 is designed to meet global standards through upgraded design, materials and manufacturing improving its endurance for harsh environments.**

**UL 61800-5-1 Design**

Satisfied the new UL certification



**Built in Safe Torque Off (STO)**

Meets EN ISO 13849-1 PLd  
 Meets EN 61508 SIL2 (EN60204-1, stop category 0) \*G100 STO only

**Robust Design**

Construction of the air flow design minimizes exposure of critical components (IGBT, PCB, etc.) from outside contaminants.

**Built-in EMC Filter**

Built-in C3 EMC filter and external option C2 EMC filter(footprint type) to meet EN61800-3 standards.  
 (For more information about external option C2 EMC filter[footprint type], please check page 34~35.)

**Fan Lifecycle Diagnosis**

A keypad displays a replacement warning at 50,000 hours of fan operating time or user setting level of fan replacement.  
 (A multi-function relay is available for replacement warning.)

**MIL217Plus Based Design**

- Enhanced reliability based on MIL217Plus

| Category                | G100  |
|-------------------------|---|
| Estimated Life Cycle    | 240,455 hrs(27 yrs)<br>(Accelerated life test result : 295,951 hrs) |
| Reliability Test Method | MTTF  |
| Standard                | MIL-HDBK-217F<br>RIAC HDBK 217Plus                                  |
| Ambient Temperature     | 30°C (86°F)   |

**Material Design**

- Enhanced thermal resistance and intensity through upgraded materials
- Increased thickness to prevent damage

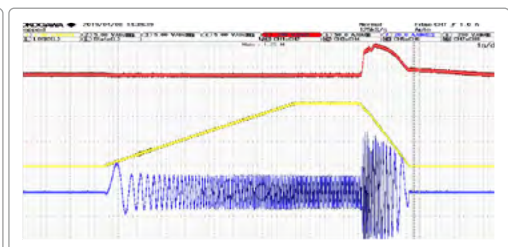
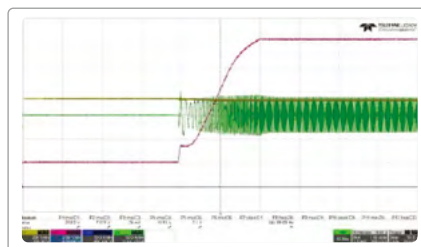


**Great Performance**

The G100 has an advanced sensorless vector control along with a highly adaptable V/F mode making it one of the most versatile drives on the market.

**V/F Acceleration and Deceleration Function**

- Auto torque boost(ATB) enhancing acceleration performance on V/F mode
- Flux braking enhancing deceleration performance on V/F mode

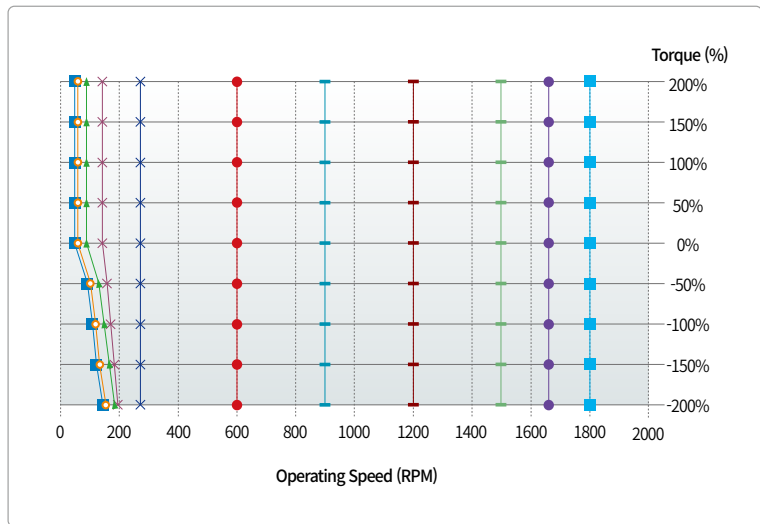




**Sensorless Vector Control**

Performs enhanced high torque under low speed with sensorless vector control

- 0.5Hz
- 1Hz
- ▲ 3Hz
- × 5Hz
- ✕ 10Hz
- 20Hz
- ⊥ 30Hz
- ⊥ 40Hz
- ⊥ 50Hz
- 55Hz
- 60Hz

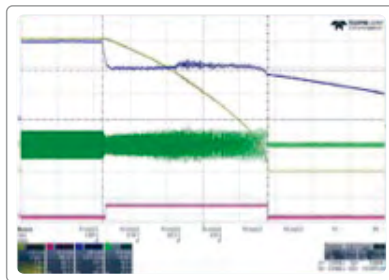


**KEB Operation (Kinetic Energy Buffering)**

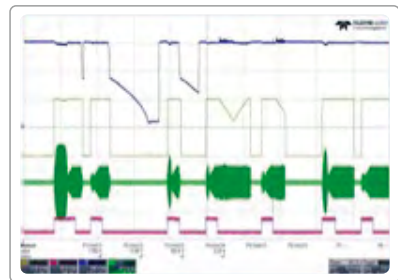
DC link voltage is maintained during power loss or blackout by using regenerative energy from a motor.

**Flying Start**

Select optimal flying start operation for different applications



KEB Operation



Flying Start Operation



## User-friendly Design

**G100 is convenient to install, control, G100 is convenient for installation, control, and maintenance with diverse functions.**

### 1 Built-in Potentiometer

Easy operation with built-in potentiometer

### 2 Smart Copier

Copy parameter (Read/Write) and download firmware without supplying power to drive

### 2 Remote Keypad

Copy parameter (Read/Write) using remote keypads



※ When you switch iG5A to G100, please contact us for remote bracket.

## 2 Various communication options

Provides Dual Port Ethernet option, **RAPiEnet+**

About **RAPiEnet+**

Real-time, hybrid & ring topology-based industrial Ethernet solution, integrating Modbus TCP/IP, EtherNet/IP and RAPiEnet for IoT and future-oriented technology for high performance & efficiency.

- RAPiEnet+ (RAPiEnet, EtherNet/IP, Modbus TCP Protocol support)
- Profibus-DP, CANopen



## 2 PC Tools (DriveView 9)

New version of PC tool

## Advanced User Sequence

Built-in simple PLC function with DriveView9



## 26 Easy Modbus Communication Connection

2 type of connection of Modbus communication  
 • RJ45 Port • I/O (S+, S-)

## 3 QR Code



View manuals and various information from the QR code printed on the front cover.



## 4 DIN rail for Side by Side installation

Easy installation with DIN rail (up to 4kW)



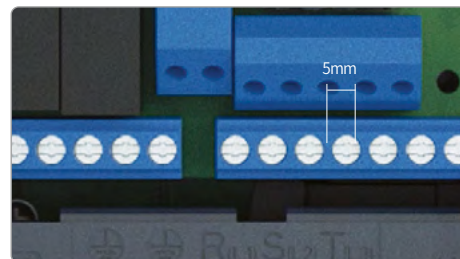
## 5 Fan Replacement

Simple cooling fan replacement procedure



## 6 I/O Terminal for convenient wiring

Easy wiring with 5mm I/O pitch



※ G100 STO type provides 3.5mm I/O pitch.

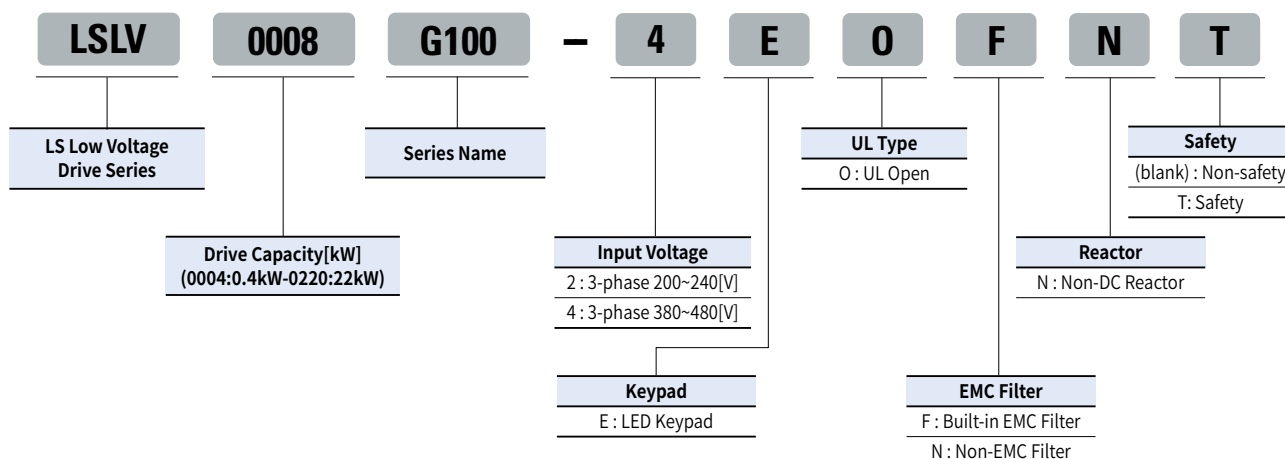
### G100

| Drive Capacity | 3-Phase 200V          | 3-Phase 400V            |
|----------------|-----------------------|-------------------------|
| 0.4 kW         | LSLV0004G100-2EONN(T) | LSLV0004G100-4EO(F)N(T) |
| 0.75 kW        | LSLV0008G100-2EONN(T) | LSLV0008G100-4EO(F)N(T) |
| 1.5 kW         | LSLV0015G100-2EONN(T) | LSLV0015G100-4EO(F)N(T) |
| 2.2 kW         | LSLV0022G100-2EONN(T) | LSLV0022G100-4EO(F)N(T) |
| 4.0 kW         | LSLV0040G100-2EONN(T) | LSLV0040G100-4EO(F)N(T) |
| 5.5 kW         | LSLV0055G100-2EONN(T) | LSLV0055G100-4EO(F)N(T) |
| 7.5 kW         | LSLV0075G100-2EONN(T) | LSLV0075G100-4EO(F)N(T) |
| 11 kW          | LSLV0110G100-2EONN(T) | LSLV0110G100-4EO(F)N(T) |
| 15 kW          | LSLV0150G100-2EONN(T) | LSLV0150G100-4EO(F)N(T) |
| 18.5 kW        | LSLV0185G100-2EONN(T) | LSLV0185G100-4EO(F)N(T) |
| 22 kW          | LSLV0220G100-2EONN(T) | LSLV0220G100-4EO(F)N(T) |

### G100C

| Drive Capacity | 3-Phase 200V        | 3-Phase 400V        |
|----------------|---------------------|---------------------|
| 0.4 kW         | LSLV0004G100C-2EONN | LSLV0004G100C-4EONN |
| 0.75 kW        | LSLV0008G100C-2EONN | LSLV0008G100C-4EONN |
| 1.5 kW         | LSLV0015G100C-2EONN | LSLV0015G100C-4EONN |
| 2.2 kW         | LSLV0022G100C-2EONN | LSLV0022G100C-4EONN |
| 4.0 kW         | LSLV0040G100C-2EONN | LSLV0040G100C-4EONN |

### Model Name



### 3-Phase 200V Class (0.4~22kW)

| LSLV□□□□G100(C)-2□□□□□□ |  |                  | 0004                            | 0008                           | 0015 | 0022 | 0040 | 0055                            | 0075                           | 0110 | 0150 | 0185 | 0220  |  |
|-------------------------|--|------------------|---------------------------------|--------------------------------|------|------|------|---------------------------------|--------------------------------|------|------|------|-------|--|
| Motor Rating            | Heavy Duty [HD]                        | [HP]             | 0.5                             | 1.0                            | 2.0  | 3.0  | 5    | 7.5                             | 10                             | 15   | 20   | 25   | 30    |  |
|                         |  | [kW]             | 0.4                             | 0.75                           | 1.5  | 2.2  | 4.0  | 5.5                             | 7.5                            | 11   | 15   | 18.5 | 22    |  |
|                         | Normal Duty [ND]                       | [HP]             | 1.0                             | 2.0                            | 3.0  | 5    | 7.5  | 10                              | 15                             | 20   | 25   | 30   | -     |  |
|                         |  | [kW]             | 0.75                            | 1.5                            | 2.2  | 4.0  | 5.5  | 7.5                             | 11                             | 15   | 18.5 | 22   | -     |  |
| Output Rating           | Capacity [kVA]                         | Heavy Duty (HD)  | 1.0                             | 1.9                            | 3.0  | 4.2  | 6.5  | 9.1                             | 12.2                           | 17.9 | 22.9 | 28.6 | 33.5  |  |
|                         |  | Normal Duty (ND) | 1.2                             | 2.3                            | 3.8  | 4.6  | 6.9  | 11.4                            | 15.2                           | 21.3 | 26.7 | 31.2 | -     |  |
|                         | Rated Current [A]                      | Heavy Duty (HD)  | 2.5                             | 5.0                            | 8.0  | 11.0 | 17.0 | 24.0                            | 32.0                           | 47   | 60   | 75   | 88    |  |
|                         |  | Normal Duty (ND) | 3.1                             | 6.0                            | 9.6  | 12.0 | 18.0 | 30.0                            | 40.0                           | 56   | 70   | 82   | -     |  |
|                         | Rated Current [A]/60Hz (1-Phase Input) | Heavy Duty (HD)  | 1.5                             | 2.8                            | 4.6  | 6.1  | 9.3  | 12.8                            | 17.4                           | 26.8 | 34   | 41   | 48    |  |
|                         |  | Normal Duty (ND) | 2.0                             | 3.6                            | 5.9  | 6.7  | 9.8  | 16.3                            | 22.0                           | 31   | 38   | 45   | -     |  |
|                         | Rated Current [A]/50Hz (1-Phase Input) | Heavy Duty (HD)  | 1.5                             | 2.7                            | 4.5  | 5.9  | 9.1  | 12.4                            | 16.9                           | 26   | 33.1 | 39.9 | 46.7  |  |
|                         |  | Normal Duty (ND) | 1.9                             | 3.5                            | 5.7  | 6.5  | 9.5  | 15.8                            | 21.3                           | 30   | 36.9 | 43.7 | -     |  |
| Frequency [Hz]          |  |                  | 0~400Hz(IM Sensorless: 0~120Hz) |                                |      |      |      | 0~400Hz(IM Sensorless: 0~120Hz) |                                |      |      |      |       |  |
| Voltage [V]             |  |                  | 3-Phase 200~240V                |                                |      |      |      | 3-Phase 200~240V                |                                |      |      |      |       |  |
| Input Rating            | Voltage [V]                            |                  |                                 | 3-Phase 200~240VAC (-15%~+10%) |      |      |      |                                 | 3-Phase 200~240VAC (-15%~+10%) |      |      |      |       |  |
|                         | Frequency [Hz]                         |                  |                                 | 50~60Hz (±5%)                  |      |      |      |                                 | 50~60Hz (±5%)                  |      |      |      |       |  |
|                         | Rated Current [A]                      | Heavy Duty [HD]  | 2.2                             | 4.9                            | 8.4  | 11.8 | 18.5 | 25.8                            | 34.9                           | 53.2 | 68.4 | 85.5 | 101.6 |  |
| Normal Duty [ND]        |  | 3.0              | 6.3                             | 10.8                           | 13.1 | 19.4 | 32.7 | 44.2                            | 63.8                           | 79.8 | 94.6 | -    |       |  |
| G100 Weight [kg]        |  |                  | 1.04                            | 1.06                           | 1.36 | 1.4  | 1.89 | 3.08                            | 3.21                           | 4.84 | 7.6  | 11.1 | 11.18 |  |
| G100C Weight [kg]       |  |                  | 0.81                            | 0.83                           | 1.10 | 1.13 | 1.78 | -                               | -                              | -    | -    | -    | -     |  |

• Applicable capacity range with G100C (0.4kW~4kW) • G100C doesn't support built-in EMC filter. (Not possible to add filter)

### 3-Phase 400V Class (0.4~22kW)

| LSLV□□□□G100(C)-4□□□□□□                |  |                  | 0004                            | 0008                           | 0015          | 0022           | 0040           | 0055                             | 0075                           | 0110           | 0150           | 0185           | 0220           |  |
|--|--|------------------|---------------------------------|--------------------------------|---------------|----------------|----------------|----------------------------------|--------------------------------|----------------|----------------|----------------|----------------|--|
| Motor Rating                           | Heavy Duty [HD]                        | [HP]             | 0.5                             | 1.0                            | 2.0           | 3.0            | 5              | 7.5                              | 10                             | 15             | 20             | 25             | 30             |  |
|  |  | [kW]             | 0.4                             | 0.75                           | 1.5           | 2.2            | 4.0            | 5.5                              | 7.5                            | 11             | 15             | 18.5           | 22             |  |
|  | Normal Duty [ND]                       | [HP]             | 1.0                             | 2.0                            | 3.0           | 5              | 7.5            | 10                               | 15                             | 20             | 25             | 30             | 40             |  |
|  |  | [kW]             | 0.75                            | 1.5                            | 2.2           | 4.0            | 5.5            | 7.5                              | 11                             | 15             | 18.5           | 22             | 30             |  |
| Output Rating                          | Capacity [kVA]                         | Heavy Duty (HD)  | 1.0                             | 1.9                            | 3.0           | 4.2            | 6.5            | 9.1                              | 12.2                           | 18.3           | 23.6           | 29.7           | 34.3           |  |
|  |  | Normal Duty (ND) | 1.5                             | 2.4                            | 3.9           | 5.3            | 7.6            | 12.2                             | 17.5                           | 23.6           | 29.0           | 34.3           | 46.5           |  |
|  | Rated Current [A]                      | Heavy Duty (HD)  | 1.3                             | 2.5                            | 4.0           | 5.5            | 9.0            | 12.0                             | 16.0                           | 24             | 31             | 39             | 45             |  |
|  |  | Normal Duty (ND) | 2.0                             | 3.1                            | 5.1           | 6.9            | 10.0           | 16.0                             | 23.0                           | 31             | 38             | 45             | 61             |  |
|  | Rated Current [A]/60Hz (1-Phase Input) | Heavy Duty (HD)  | 0.7                             | 1.4                            | 2.1           | 2.8            | 4.9            | 6.4                              | 8.7                            | 15             | 18             | 23             | 27             |  |
|  |  | Normal Duty (ND) | 1.3                             | 1.9                            | 2.8           | 3.6            | 5.4            | 8.7                              | 12.6                           | 18             | 23             | 27             | 35             |  |
|  | Rated Current [A]/50Hz (1-Phase Input) | Heavy Duty (HD)  | 0.7                             | 1.4                            | 2.0           | 2.7            | 4.8            | 6.2                              | 8.5                            | 14.6           | 17.4           | 22.3           | 26.2           |  |
|  |  | Normal Duty (ND) | 1.3                             | 1.8                            | 2.7           | 3.5            | 5.2            | 8.4                              | 12.2                           | 17.4           | 22.2           | 26.1           | 33.8           |  |
| Frequency [Hz]                         |  |                  | 0~400Hz(IM Sensorless: 0~120Hz) |                                |               |                |                | 0~400Hz (IM sensorless: 0~120Hz) |                                |                |                |                |                |  |
| Voltage [V]                            |  |                  | 3-Phase 380~480V                |                                |               |                |                | 3-Phase 380~480V                 |                                |                |                |                |                |  |
| Input Rating                           | Voltage [V]                            |                  |                                 | 3-Phase 380~480VAC (-15%~+10%) |               |                |                |                                  | 3-Phase 380~480VAC (-15%~+10%) |                |                |                |                |  |
|  | Frequency [Hz]                         |                  |                                 | 50~60Hz (±5%)                  |               |                |                |                                  | 50~60Hz (±5%)                  |                |                |                |                |  |
|  | Rated Current [A]                      | Heavy Duty [HD]  | 1.1                             | 2.4                            | 4.2           | 5.9            | 9.8            | 12.9                             | 17.5                           | 27.2           | 35.3           | 44.5           | 51.9           |  |
| Normal Duty [ND]                       |  | 2.0              | 3.3                             | 5.5                            | 7.5           | 10.8           | 17.5           | 25.4                             | 35.3                           | 43.3           | 51.9           | 70.8           |                |  |
| G100 Weight [kg] (EMC Filter Built-in) |  |                  | 1.02<br>(1.04)                  | 1.06<br>(1.08)                 | 1.4<br>(1.44) | 1.42<br>(1.46) | 1.92<br>(1.98) | 3.08<br>(3.24)                   | 3.12<br>(3.28)                 | 4.89<br>(5.04) | 4.91<br>(5.06) | 7.63<br>(7.96) | 7.65<br>(7.98) |  |
| G100C Weight [kg]                      |  |                  | 0.82                            | 0.85                           | 1.14          | 1.14           | 1.77           | -                                | -                              | -              | -              | -              | -              |  |

• Applicable capacity range with G100C (0.4kW~4kW)  
 • G100C doesn't support built-in EMC filter. (Not possible to add filter)  
 • Maximum applicable capacity is indicated in case of using a 4-pole standard motor  
 • For the rated capacity, 200 and 400V class input capacities are based on 220 and 440V, respectively.

• The rated output current is limited based on the carrier frequency set at Cn.04.  
 • The output voltage becomes 20-40 % lower during no-load operations to protect the inverter from the impact of the motor closing and opening (0.4-4.0 kW models only).

## Control

|                              |   |
|------------------------------|---|
| Control Method               | V/F, Slip Compensation, Sensorless Vector                                   |
| Frequency Setting Resolution | Digital command: 0.01Hz<br>Analog command: 0.06Hz(maximum frequency: 60 Hz) |
| Frequency Accuracy           | 1% of the maximum output frequency  |
| V/F Pattern                  | Linear, squared, user V/F   |
| Overload Capacity            | HD: 150% 1 minute, ND: 120% 1minute   |
| Torque Boost                 | Manual/Automatic torque boost   |

## Operation

|                    |   |  |  |
|--------------------|---|--|--|
| Operation Mode     | Select key pad, terminal strip, or communication operation  |  |  |
| Frequency Setting  | Analog: -10~10[V], 0~10[V], 4~20[mA]<br>Digital: Keypad   |  |  |
| Operation Function | PID control, 3-wire operation, Frequency limit, Second function, Anti-forward and reverse direction rotation, Commercial transition, Speed search, Power braking, Leakage reduction, Up-down operation, DC braking, Frequency jump, Slip compensation, Automatic restart, Automatic tuning, Energy buffering, Flux braking, Fire mode |  |  |
| Input              | Multi-Function Terminal (5points / Safety type-8 points)  | NPN (Sink) / PNP (Source) Selectable<br><br>Function: Forward run, Reverse run, Reset, External trip, Emergency stop, Jog operation, Multi-step frequency-high, middle, low, Multi-step acceleration/ deceleration-high, middle, low, DC braking at stop, 2nd motor select, Frequency up/down, 3-wire operation, Change into normal operation during PID operation, Change into main body operation during option operation, Analog command frequency fixing, Acceleration/deceleration stop etc. Selectable |  |
|                    | Analog Input  | V1: -10~10V, I2 4~20mA   |  |
| Output             | Multi-function Relay Terminal   | Fault output and drive operation status output   | Less than (N.O., N.C.) AC 250V 1A, less than DC 30V 1A |
|                    | Analog Output   | 0~12Vdc: Frequency, Output current, Output voltage, DC stage voltage etc. selectable   |  |
|                    | Analog Output 2   | 0~20mA : Select frequency, output current, output voltage, DC terminal voltage and others  |  |

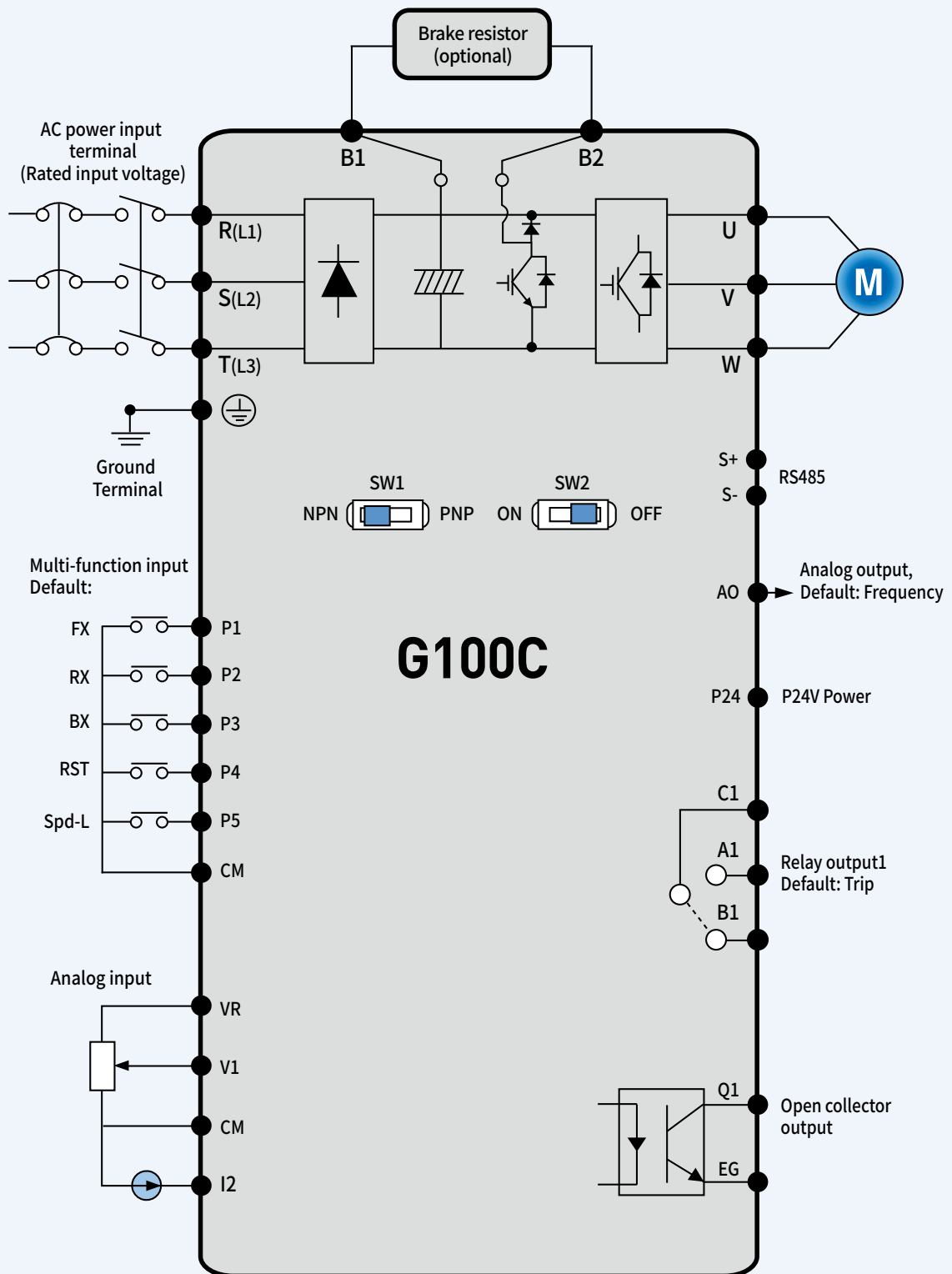
## Protective Function

|                      |   |  |
|----------------------|---|--|
| Trip                 | Over current trip, external signal trip, ARM short current fault trip, over heat trip, input imaging trip, ground trip, motor over heat trip, I/O board link trip, no motor trip, parameter writing trip, emergency stop trip, command loss trip, external memory error, CPU watchdog trip, motor light load trip | Over voltage trip, temperature sensor trip, inverter over heat, option trip, output image trip, inverter overload trip, fan trip, pre-PID operation failure external brake trip, low voltage trip during operation, low voltage trip, analog input error, motor overload trip, over torque trip, under torque trip |
| Alarm                | Command loss trip warning, overload warning, light load warning, inverter overload warning, fan operation warning, braking resistance braking rate warning, rotor time constant tuning error, inverter pre-overheat warning, over torque warning, under torque warning  |  |
| Momentary Power Loss | HD below 15ms (ND below 8ms): Continuous operation (To be within rated input voltage, rated output)<br>HD above 15ms (ND above 8ms): Automatic restart operation enable   |  |

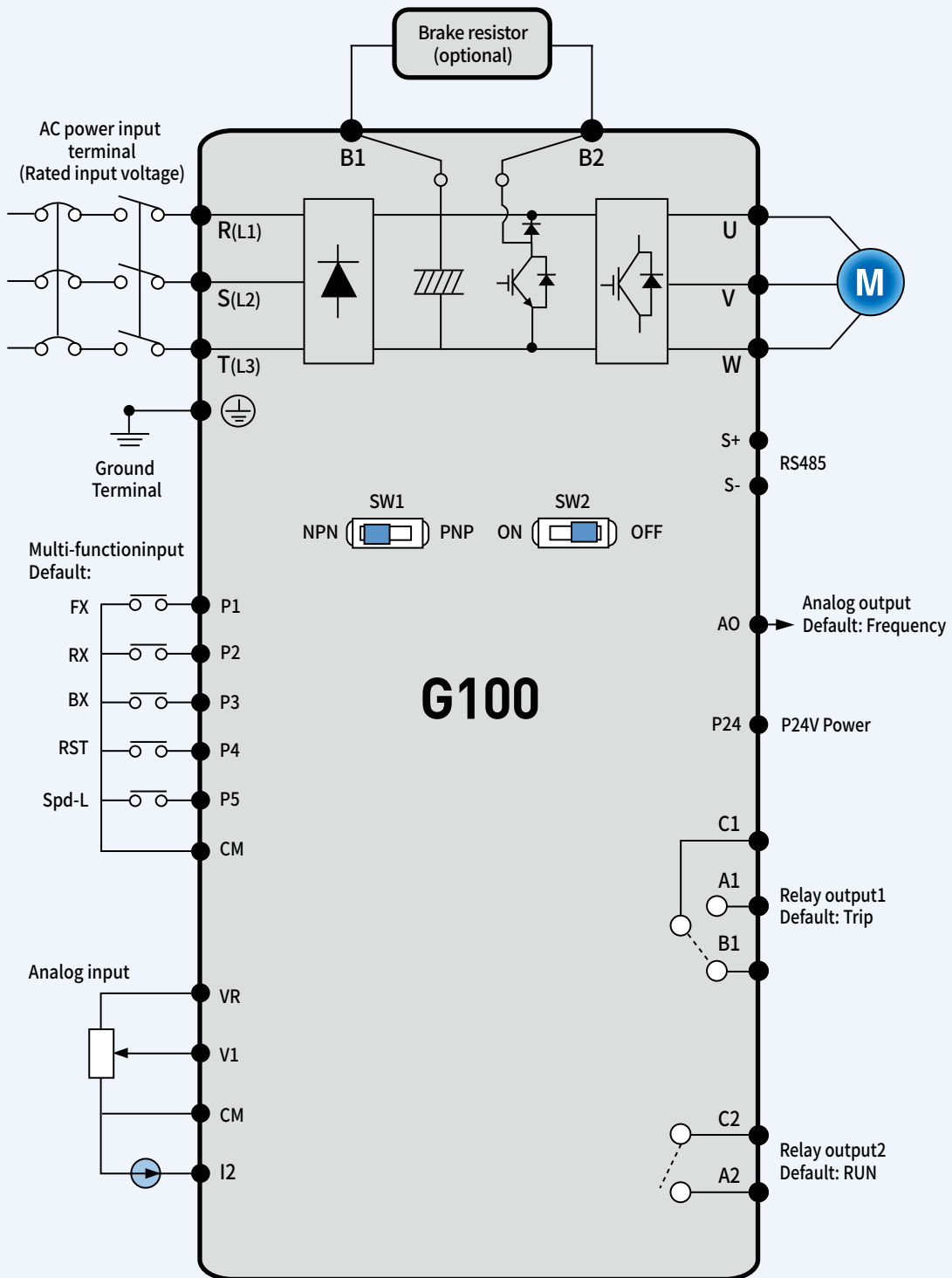
## Environment

|                         |  |
|-------------------------|--|
| Cooling Type            | Forced fan cooling structure   |
| Protection Degree       | IP20/UL Open (Default), UL Enclosed type 1 (Option), IP30(Remote Keypad)   |
| Ambient Temperature     | Ambient temperature under the condition of no ice or frost.<br>HD: -10~50°C(14~122°F) / ND: -10~40°C(14~104°F)<br>[However, recommended to use load below 80% when using at 50°C under light load] |
| Humidity                | Relative humidity below 95% RH (no dew formation)  |
| Storage Temperature     | -20~65°C(-4~149°F)   |
| Surrounding Environment | Environment Level: 3C3(IEC60721-3-3) classifications (for SO2, H2S, CL, NO2)<br>No corrosive gas, flammable gas, oil mist and dust etc., indoors   |
| Altitude, Vibration     | Below 1,000m (From 1000 to 4000m, the rated input voltage and rated output current of the drive must be derated by 1% for every 100m.), below 9.8m/sec2 (1G)                                       |
| Pressure                | 70~106kPa  |

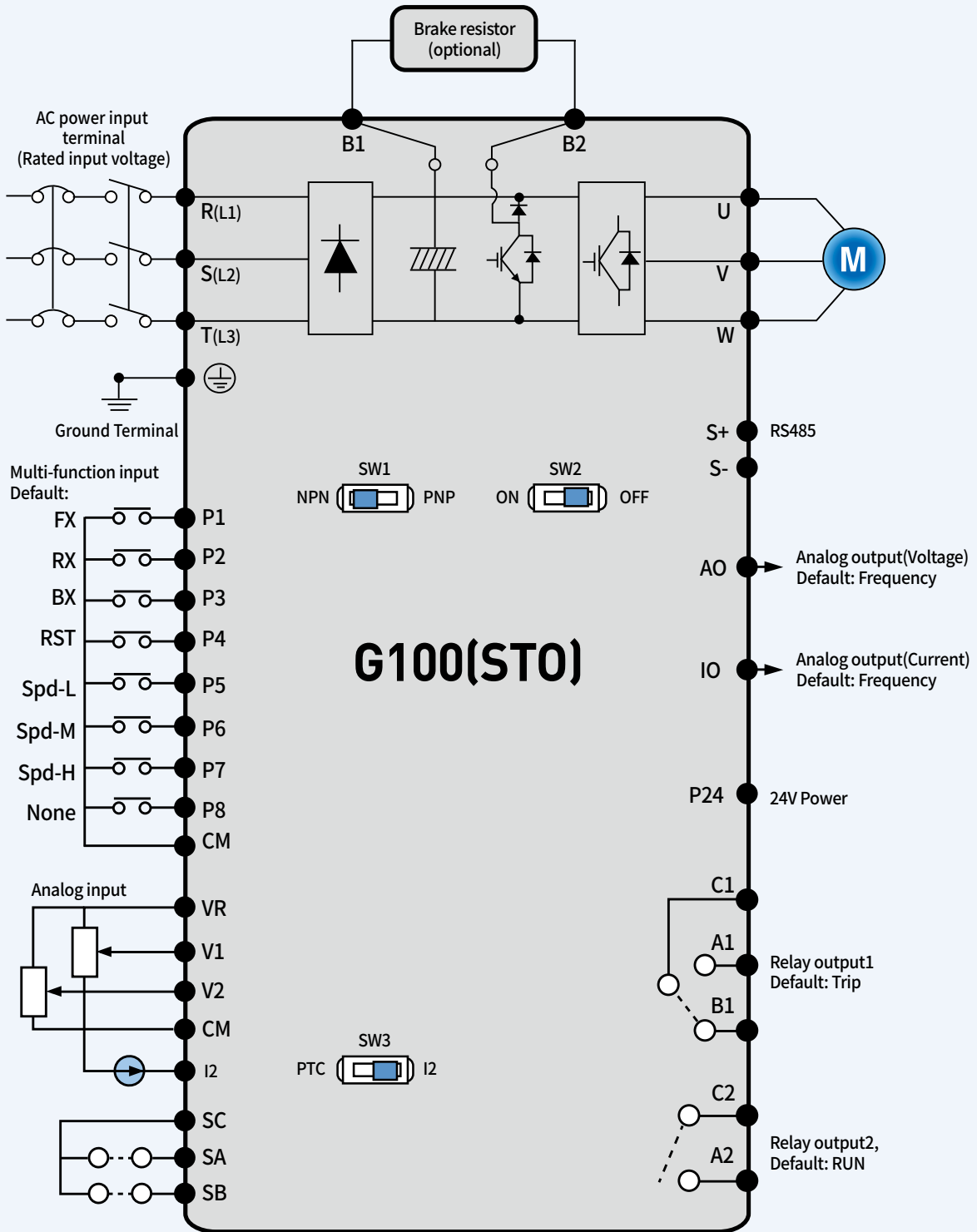
## G100C (0.4~4kW)



G100 (0.4~22kW)



G100 STO (0.4~22kW)



| G100, G100 STO |  |
|----------------|--|
| 0.4kW ~ 2.2kW  |  |
| 4kW            |  |
| 5.5kW ~ 7.5kW  |  |
| 11kW ~ 22kW    |  |
| G100C          |  |
| 0.4kW ~ 2.2kW  |  |
| 4kW            |  |

| Terminal Labels   | Name                     | Description                                 |
|-------------------|--------------------------|---|
| ⊕                 | Ground terminal          | Connect earth grounding.                    |
| R(L1)/S(L2)/T(L3) | AC power input terminal  | Mains supply AC power connections.          |
| B1/B2             | Brake resistor terminals | Brake resistor wiring connection.           |
| U/V/W             | Motor output terminals   | 3-phase induction motor wiring connections. |

| Capacity (kW)            | Terminal Screw Size      | Rated Screw Torque (Kgfcm/Nm)   |
|--------------------------|--------------------------|---|
| 3-Phase<br>200V<br>Class | 0.4                      | R/S/T,<br>U/V/W : M3  |
|                          | 0.75                     | R/S/T,<br>U/V/W : 5.1/0.5   |
|                          | 1.5                      | R/S/T,<br>U/V/W : M4  |
|                          | 2.2                      | R/S/T,<br>U/V/W : 12.1/1.2  |
|                          | 4                        | R/S/T, U/V/W : M4   |
|                          | 5.5                      | R/S/T : M5<br>U/V/W : M4  |
|                          | 7.5                      | (Ground : M3)<br>R/S/T : 24.0/2.4<br>U/V/W : 15.0/1.5<br>(Ground : 5.1/0.5) |
|                          | 11                       | R/S/T,<br>U/V/W : M5  |
|                          | 15                       | R/S/T,<br>U/V/W : 25.34/2.5   |
|                          | 18.5                     | R/S/T,<br>U/V/W : M6  |
| 22                       | R/S/T,<br>U/V/W : 30.5/3 |   |

| Capacity (kW)            | Terminal Screw Size | Rated Screw Torque (Kgfcm/Nm)   |
|--------------------------|---------------------|---|
| 3-Phase<br>400V<br>Class | 0.4                 | R/S/T,<br>U/V/W : M3.5  |
|                          | 0.75                |   |
|                          | 1.5                 |   |
|                          | 2.2                 |   |
|                          | 4                   | R/S/T, U/V/W : M4   |
|                          | 5.5                 | R/S/T,<br>U/V/W : M4  |
|                          | 7.5                 | (Ground : M3)<br>R/S/T : 14.3/1.4<br>U/V/W : 18.4/1.8<br>(Ground : 5.1/0.5) |
|                          | 11                  | R/S/T,<br>U/V/W : M5  |
|                          | 15                  |   |
|                          | 18.5                |   |
| 22                       |                     |   |

- Only use the specified torque on the screw heads otherwise damage could occur. Loose screws can cause overheating and damage.
- Use copper wires with 600V, 75°C specification.

## Ground Cable and Power Cable Specifications

| Load (kW)    | Ground          |     | Power Terminal Wiring |       |       |       | Terminal Block Size |           |
|--------------|-----------------|-----|-----------------------|-------|-------|-------|---------------------|-----------|
|              | mm <sup>2</sup> | AWG | mm <sup>2</sup>       |       | AWG   |       |                     |           |
|              |                 |     | R/S/T                 | U/V/W | R/S/T | U/V/W |                     |           |
| 3-Phase 200V | 0.4             | 4   | 12                    | 2.5   | 2.5   | 14    | 14                  | M3(M3.5*) |
|              | 0.75            | 4   | 12                    | 2.5   | 2.5   | 14    | 14                  | M3(M3.5*) |
|              | 1.5             | 4   | 12                    | 2.5   | 2.5   | 14    | 14                  | M4(M3.5*) |
|              | 2.2             | 4   | 12                    | 2.5   | 2.5   | 14    | 14                  | M4(M3.5*) |
|              | 4               | 4   | 12                    | 4     | 4     | 12    | 12                  | M4        |
|              | 5.5             | 6   | 10                    | 6     | 6     | 10    | 10                  | M4        |
|              | 7.5             | 6   | 10                    | 10    | 10    | 8     | 8                   | M4        |
|              | 11              | 16  | 6                     | 16    | 16    | 6     | 6                   | M5        |
|              | 15              | 16  | 6                     | 25    | 25    | 4     | 4                   | M5        |
|              | 18.5            | 25  | 4                     | 35    | 35    | 2     | 2                   | M6        |
| 22           | 25              | 4   | 35                    | 35    | 2     | 2     | M6                  |           |
| 3-Phase 400V | 0.4             | 2.5 | 14                    | 2.5   | 2.5   | 14    | 14                  | M3.5      |
|              | 0.75            | 2.5 | 14                    | 2.5   | 2.5   | 14    | 14                  | M3.5      |
|              | 1.5             | 2.5 | 14                    | 2.5   | 2.5   | 14    | 14                  | M3.5      |
|              | 2.2             | 2.5 | 14                    | 2.5   | 2.5   | 14    | 14                  | M3.5      |
|              | 4               | 2.5 | 14                    | 2.5   | 2.5   | 14    | 14                  | M4        |
|              | 5.5             | 4   | 12                    | 4     | 2.5   | 12    | 14                  | M4        |
|              | 7.5             | 4   | 12                    | 4     | 4     | 12    | 12                  | M4        |
|              | 11              | 10  | 8                     | 6     | 6     | 10    | 10                  | M5        |
|              | 15              | 10  | 8                     | 16    | 10    | 6     | 8                   | M5        |
|              | 18.5            | 16  | 6                     | 16    | 10    | 6     | 8                   | M5        |
| 22           | 16              | 6   | 25                    | 16    | 4     | 6     | M5                  |           |

※ G100C

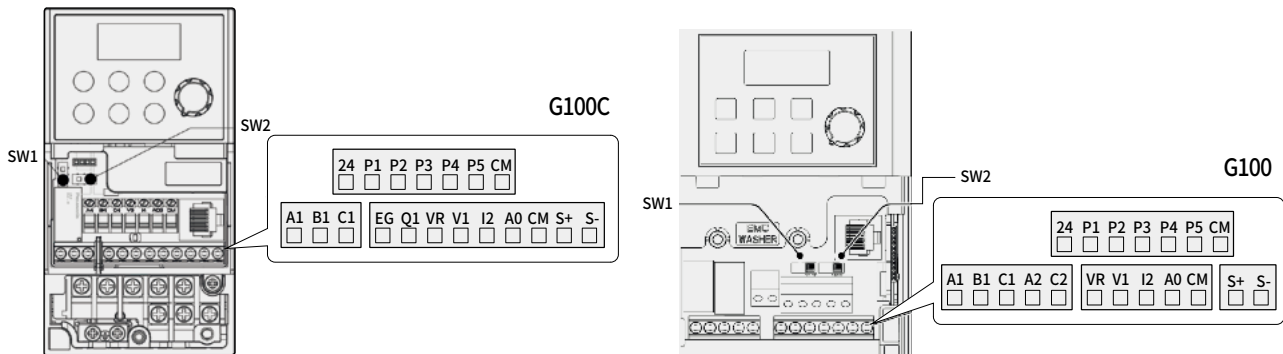
※ Caution

- Wherever possible use cables with the largest cross-sectional area for mains power wiring, to ensure that voltage drop does not exceed 2%.
- Use copper cables rated for 600 V, 75°C for power terminal wiring.
- Use copper cables rated for 300 V, 75°C for control terminal wiring.

## Signal (Control) Cable Specifications

| Terminals                                      | Control Terminal Wiring           |     |                                |     |
|--|-----------------------------------|-----|--------------------------------|-----|
|  | Without Crimp Terminal Connectors |     | With Crimp Terminal Connectors |     |
|  | mm <sup>2</sup>                   | AWG | mm <sup>2</sup>                | AWG |
| 24, P1~P6, CM, SA/SB/SC                        | 0.8                               | 18  | 0.5                            | 20  |
| P7, P8, AO, IO, VR, V1, I2(PTC), V2, CM, S+/S- |                                   |     |                                |     |
| A1/B1/C1, A2/C2/Q1/EG*                         |                                   |     |                                |     |

\* G100C series models support Q1/EG open collector output terminal as a substitute for A2/C2 relay terminal 2.



| Terminals                     | Terminal Screw Size | Screw Torque (Kgfcm/Nm) |
|-------------------------------|---------------------|-------------------------|
| P1~P8/CM/VR/V1/I2/AO/24/S+/S- | M2                  | 2.2~2.5/0.22~0.25       |
| A1/B1/C1, A2/C2               | M2.6                | 4.0/0.4                 |

• Only use the specified torque on the screw heads otherwise damage could occur. Loose screws can cause overheating and damage.

### Control Board Switches

| Switch            | Description                           |
|-------------------|---------------------------------------|
| SW1               | NPN/PNP mode selection switch         |
| SW2               | Terminating Resistor selection switch |
| SW3 (Safety Type) | I2/PTC selection switch               |

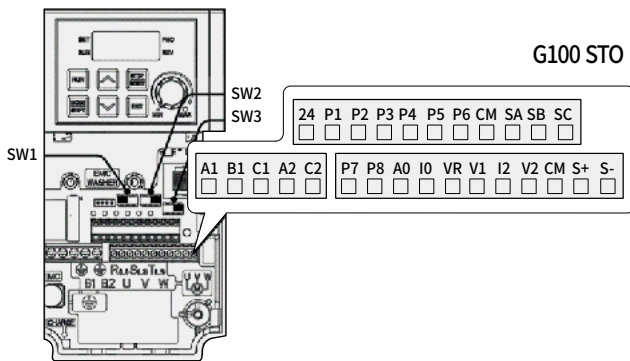
### Connector

| Switch          | Description   |
|-----------------|---|
| RJ-45 Connector | Connect to Remote I/O or smart copier, connect with RS-485 communication. |

### Input Terminal Labels and Descriptions

| Category                              | Terminal Labels     | Name   | Description   |
|---------------------------------------|---------------------|--|---|
| Multi-function Terminal Configuration | P1~P5               | Multi-function Input 1-5                                   | Configurable for multi-function input terminals. Factory default terminals and setup are as follows:<br>• P1: FX    • P3: BX    • P5: Speed-L    • P7: Speed-H<br>• P2: RX    • P4: RST    • P6: Speed-M    • P8: None                            |
|                                       | P1~P8 (Safety Type) | Multi-function Input 1~8                                   |   |
|                                       | CM                  | Sequence common terminal                                   | Common terminal for terminal input, RS-485 communication, and analog terminal inputs and outputs.   |
| Analog Input                          | VR                  | Terminal for frequency reference setting                   | Used to setup or modify a frequency reference via analog voltage or current input.<br>• Maximum voltage output: 12 V    • Maximum current output: 100mA<br>• Potentiometer: 1~5 kΩ  |
|                                       | V1                  | Frequency setting (voltage) terminal                       | Used to setup or modify the frequency depending on the voltage input to the V1 terminal.<br>• Unipolar: 0~10V (12V Max.)<br>• Bipolar: -10~10V (±12V Max.)  |
|                                       | V2 (Safety Type)    |  |   |
|                                       | I2 <sup>Note</sup>  | Current input for frequency reference input Terminal       | Used to setup or modify a frequency reference via the I2 terminal.<br>• Input current: 4~20 mA    • Maximum Input current: 24mA<br>• Input resistance: 249 Ω  |
| PTC Input terminal (Safety Type)      |                     | It is PTC sensor input terminal. Using PTC, PT 1000 sensor |   |
| Analog Output                         | AO                  | Voltage output terminal                                    | Used to send inverter output information to external devices: output frequency, output current, output voltage, or a DC voltage.<br>• Output Voltage: 0~10 V    • Max. output voltage/current: 12 V, 10 mA<br>• Factory default output: Frequency |
|                                       | IO (Safety Type)    | Current output terminal                                    | Used to send inverter output information to external devices: output frequency, output current, output voltage, or a DC voltage.<br>• Output Current: 0~20mA    • Max. output current: 24 mA<br>• Factory default output: Frequency               |

<sup>Note</sup> For STO IO, SW3 operates as I2 when set to the right and as PTC when set to the left.



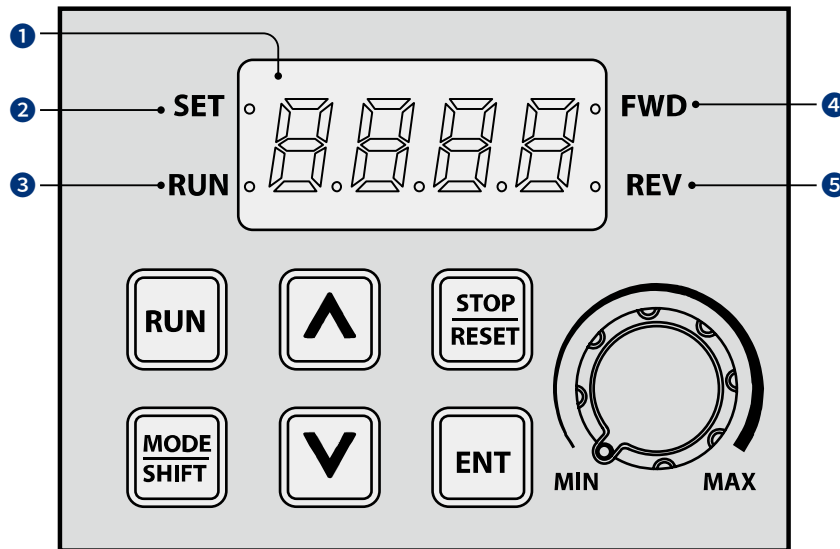
Output/Communication Terminal Labels and Descriptions

| Category             | Terminal Labels     | Name                           | Description  |
|----------------------|---------------------|--------------------------------|--|
| Analog Output        | A0                  | Voltage output terminal        | Used to send inverter output information to external devices: output frequency, output current, output voltage, or a DC voltage.<br>• Output Voltage: 0–10 V<br>• Max. output voltage/current: 12 V, 10 mA<br>• Factory default output: Frequency                                |
|                      | I0<br>(Safety Type) | Current output terminal        | Used to send inverter output information to external devices: output frequency, output current, output voltage, or a DC voltage.<br>• Output Current: 0–20mA<br>• Max. output current: 24 mA<br>• Factory default output: Frequency  |
| Digital Output       | 24                  | 24V power source               | Maximum Current Output: 100 mA   |
|                      | A1/C1/B1            | Fault signal output 1          | Sends out alarm signals when the inverter’s safety features are activated (AC 250 V <1 A, DC 30 V < 1 A).<br>• Fault condition: A1 and C1 contacts are connected (B1 and C1 open connection)<br>• Normal operation: B1 and C1 contacts are connected (A1 and C1 open connection) |
|                      | A2/C2               | Fault signal output 2          | Sends out alarm signals when the inverter’s safety features are activated (AC 250 V <1 A, DC 30 V < 1 A).<br>• Fault condition: A2 and C2 contacts are connected<br>• Normal operation: A2 and C2 contacts are open connection   |
|                      | Q1/EG<br>(G100C)    | Open collector output terminal | G100C series models support Q1/EG open collector output terminal as a substitute for A2/C2 fault signal output terminal 2.<br>Sends out alarm signals when the inverter’s safety features block the power output (below DC 24 V, 100 mA).  |
| RS-485 Communication | S+/S-               | RS-485 signal input terminal   | Used to send or receive RS-485 signals.<br>Refer to 7 RS-485 Communication Features on page 237 for more details.  |

※ When SA, SB terminals are connected to SC, the maximum output current of terminal 24 is 90mA.

Safety function input terminal symbols and description

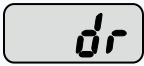


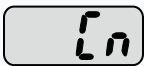
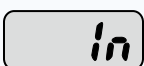

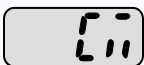


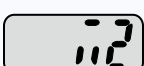
| Category                | Terminal Labels | Name                          | Description  |
|-------------------------|-----------------|-------------------------------|--|
| Safety Feature Settings | SA              | Safety Input Terminal A       | In the event of an emergency, block the output based on the incoming input signal from the outside.<br>• When both SA and SB are connected to SC : Normal operation<br>• When either SA or SB is disconnected from the SC : Block product output |
|                         | SB              | Safety Input Terminal B       |  |
|                         | SC              | Safety Input Power Terminal C | Below DC24 V, 10mA   |



| No. | Name              | Function  |
|-----|-------------------|---|
| ①   | 7-Segment Display | Displays current operational status and parameter information.                                      |
| ②   | SET Indicator     | LED flashes during parameter configuration and when the ESC key operates as the multi-function key. |
| ③   | RUN Indicator     | LED turns on (Steady) during an operation, and flashes during acceleration or deceleration.         |
| ④   | FWD Indicator     | LED turns on (Steady) during forward operation.   |
| ⑤   | REV Indicator     | LED turns on (Steady) during reverse operation.   |

| Key | Name             | Function  |
|-----|------------------|---|
|     | [RUN] Key        | Used to run the inverter (Inputs a RUN command).  |
|     | [STOP/RESET] Key | STOP: Stops the inverter.<br>RESET: Resets the inverter if a fault or failure occurs.   |
|     | [▲] Key, [▼] Key | Switches between codes, or increases or decreases parameter values.   |
|     | [MODE/SHIFT] Key | Moves between groups or moves to the digit on the left when setting the parameter. Press the MODE/SHIFT key once again on the maximum number of digits to move to the minimum number of digits. |
|     | [ENTER] Key      | Switches from the selected state of parameter to the input state.<br>Edits parameter and apply change.<br>Accesses the operation information screen during failure on the failure screen.       |
|     | [VOLUME]         | Used to set the operation frequency.  |

※ Operates as ESC key if two keys out of [MODE/SHIFT] key, [▲]key and [▼]key are entered at the same time.  
 - Press ESC in the group navigation mode to go to the initial screen (the frequency display screen).  
 - Press ESC in the mode to change parameter to go to group navigation mode without saving.

| Group                           | Keypad Display  | Description  |
|---------------------------------|---|--|
| Operation                       | -   | Configures basic parameters for inverter operation.  |
| Drive                           |    | Configures parameters for basic operations.<br>These include jog operation, motor capacity evaluation, torque boost, and other keypad related parameters.  |
| Basic                           |    | Configures basic operation parameters.<br>These parameters include motor parameters and multi-step frequency parameters.   |
| Advanced                        |    | Configures acceleration or deceleration patterns, frequency limits, etc.   |
| Control                         |   | Configures sensorless vector-related features.   |
| Input Terminal                  |  | Configures input terminal-related features, including digital multi-functional inputs and analog inputs.   |
| Output Terminal                 |  | Configures output terminal-related features such as relays and analog outputs.   |
| Communication                   |  | Configures communication features for RS-485 or other communication options.   |
| Application                     |  | Configures functions related to PID control.   |
| Protection                      |  | Configures motor and inverter protection features  |
| Motor 2<br>(Secondary<br>Motor) |  | Configures secondary motor related features.<br>The secondary motor (M2) group appears on the keypad only when one of the multi-function input terminals (In.65-In.69) has been set to 26 (Secondary motor). |

## Group & Code selection

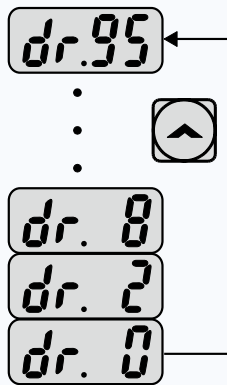
| Step | Instruction  | Keypad Display |
|------|--|----------------|
| 1    | Move to the group you want using the [MODE] keys. Press the [MODE] key for longer than 1 second to move in the opposite direction. |                |
| 2    | Move up and down through the codes using the [▲] and [▼] keys until you locate the code that you require.                          |                |
| 3    | Press the [ENT] key to save the change.  | -              |

When moving up and down through the codes using the [▲] and [▼] keys in each group, there are cases where the code number does not increase or decrease. This is because the number was left blank in the inverter program by expecting additional features or the program was set up to not display the unused features.

## Navigating Directly to Different Codes

The following example details navigating to code dr. 95, from the initial code in the drive group (dr. 0). This example applies to all groups whenever you would like to navigate to a specific code number.

| Step | Instruction  | Keypad Display |
|------|--|----------------|
| 1    | Ensure that you are currently at the first code of the drive group (dr.0).   |                |
| 2    | Press the [ENT] key. Number "9" will flash.  |                |
| 3    | Press the [▼] key and change the ones' place of the code "95" to "5."  |                |
| 4    | Press the [MODE] to move to the tens' place. The cursor will move to the left and "05" will be displayed. At this time, the number "0" will be flashing. |                |
| 5    | Press the [▲] key to change the tens' place number from "0" to "9," so the designated code is "95."  |                |
| 6    | Press the [ENT] key. Code dr.95 is displayed.  |                |



## Fault Trips

### Protection functions for output current and input voltage

| Keypad Display | Name                | Type  | Description  |
|----------------|---------------------|-------|--|
|                | Over Load           | Latch | Displayed when the motor overload trip is activated and the actual load level exceeds the set level.<br>Operates when Pr.20 is set to a value other than 0.  |
|                | Under Load          | Latch | Displayed when the motor underload trip is activated and the actual load level is less than the set level.<br>Operates when Pr.27 is set to a value other than 0.  |
|                | Over Current 1      | Latch | Displayed when inverter output current exceeds 200% of the rated current.  |
|                | Over Voltage        | Latch | Displayed when internal DC circuit voltage exceeds the specified value.  |
|                | Low Voltage         | Level | Displayed when internal DC circuit voltage is less than the specified value.   |
|                | Low Voltage 2       | Latch | Displayed when internal DC circuit voltage is less than the specified value during inverter operation.<br>Operates when Pr.82 is set to 1.   |
|                | Ground Trip*        | Latch | Displayed when a ground fault trip occurs on the output side of the inverter and causes the current to exceed the specified value.<br>The specified value varies depending on inverter capacity.   |
|                | E-Thermal           | Latch | Displayed based on inverse time-limit thermal characteristics to prevent motor overheating.<br>Operates when Pr.40 is set to a value other than 0.   |
|                | Out Phase Open      | Latch | Displayed when a 3-phase inverter output has one or more phases in an open circuit condition.<br>Operates when bit 1 of Pr.05 is set to 1.   |
|                | In Phase Open       | Latch | Displayed when a 3-phase inverter input has one or more phases in an open circuit condition.<br>Operates only when bit 2 of Pr.05 is set to 1.   |
|                | Inverter OLT        | Latch | Displayed when the inverter has been protected from overload and resultant overheating, based on inverse time-limit thermal characteristics.<br>Allowable overload rates for the inverter are 150% for 1 min and 200% for 4 sec.<br>Protection is based on inverter rated capacity, and may vary depending on the device's capacity. |
|                | No Motor Trip       | Latch | Displayed when the motor is not connected during inverter operation.<br>Operates when Pr.31 is set to 1.   |
|                | Relay Open Trip     | Latch | Occurs when the DC voltage relay is not operating when power the is input.<br>The Pr-90 code must be set to 1 to operate.  |
|                | Over Torque Trip 1  | Latch | Occurs when the output current is higher than the level set in Ou-68.<br>Operates when OU-67 is set to 3, 4.   |
|                | Over Torque Trip 2  | Latch | Occurs when the output current is higher than the level set in OU-71.<br>Operates when OU-70 is set to 3, 4.   |
|                | Under Torque Trip 1 | Latch | Occurs when the output current is lower than the level set in OU-68.<br>Operates when OU-67 is set to 7, 8.  |
|                | Under Torque Trip 2 | Latch | Occurs when the output current is lower than the level set in OU-71.<br>Operates when OU-70 is set to 7, 8.  |






\* Ground Trip (GFT) feature is not provided in the products under 4.0 kW. Over current trip (OCT) or over voltage trip (OVT) may occur during low resistance grounding.

## Fault Trips





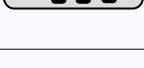
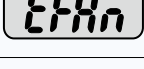


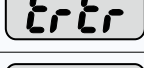


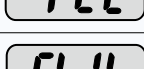
Protection functions using abnormal internal circuit conditions and external signals

| Keypad Display | Name               | Type  | Description   |
|----------------|--------------------|-------|---|
|                | Over Heat          | Latch | Displayed when the temperature of the inverter heat sink exceeds the specified value.   |
|                | Over Current 2     | Latch | Displayed when the DC circuit in the inverter detects a specified level of excessive, short circuit current.  |
|                | External Trip      | Latch | Displayed when an external fault signal is provided by the multi-function terminal. Set one of the multi-function input terminals at In.65-69 to 4 (External trip) to enable external trip.   |
|                | BX                 | Level | Displayed when the inverter output is blocked by a signal provided from the multi-function terminal. Set one of the multi-function input terminals at In. 65-69 to 5 (BX) to enable input block function.   |
|                | H/W-Diag           | Fatal | Displayed when an error is detected in the memory (EEPROM), analog-digital converter output (ADC Off Set), or CPU watchdog (Watch Dog-1, Watch Dog-2).<br><ul style="list-style-type: none"> <li>• EEP Err: An error in reading/Writing parameters due to keypad or memory (EEPROM) fault.</li> <li>• ADC Off Set: An error in the current sensing circuit (U/V/W terminal, current sensor, etc.).</li> </ul> |
|                | NTC Open           | Latch | Displayed when an error is detected in the temperature sensor of the insulated Gate Bipolar Transistor (IGBT).  |
|                | Fan Trip           | Latch | Displayed when an error is detected in the cooling fan.<br>Set Pr.79 to 0 to activate fan trip (for models below 22kW capacity).  |
|                | Pre-PID Fail       | Latch | Displayed when pre-PID is operating with functions set at AP.34–AP.36. A fault trip occurs when a controlled variable (PID feedback) is measured below the set value and the low feedback continues, as it is treated as a load fault.  |
|                | Ext-Brake          | Latch | Operates when the external brake signal is provided by the multi-function terminal. Occurs when the inverter output starting current remains below the set value at Ad.41. Set either OU.31 or OU.32 to 35 (BR Control).  |
|                | Overheat Pre Alarm | Latch | When the user has set Pr-78 to 2: Free-Run or 3: Dec, pre-overheating warning trip of inverter occurs if the inverter temperature exceeds the temperature set by the user in Pr-77.   |
|                | PTC Trip           | Latch | If Pr-35 is selected as 0 (PTC), PTC trip occurs when the temperature of the selected PTC model is exceeded for a sustained period of 60 seconds. If Pr-35 is selected as 1 (PT1000), PTC trip occurs when the temperature set by Pr-37 is exceeded for 60 seconds.   |
|                | SFA Trip           | Latch | SFA trip occurs when the safety input signal between SA - SC is open.   |
|                | SFB Trip           | Latch | SFB trip occurs when the safety input   |

## Protection functions for communication options

| Keypad Display   | Name           | Type  | Description   |
|--|----------------|-------|---|
|   | Lost Command   | Level | Displayed when a frequency or operation command error is detected during inverter operation by controllers other than the keypad (e.g., using a terminal block and a communication mode). Operates when Pr.12 is set to a value other than 0. |
| <br> | IO Board Trip  | Latch | Displayed when the I/O board or external communication card is not connected to the inverter or there is a bad connection.  |
|   |                |       | Displayed when the error code continues for more than 5 sec.<br>(‘Errc’->’-rrc’->’E-rc’->’Er-c’->’Err-’->’-rc’->’Er-’->’- - -’->’Errc’->...)  |
|   | Option Trip -1 | Latch | Displayed when a communication error is detected between the inverter and the communication board. Occurs when the communication option card is installed.  |

## Warning Messages

| Keypad Display  | Name               | Description  |
|---|--------------------|--|
|   | Over Load          | Displayed when the motor is overloaded. Operates when Pr.17 is set to 1. To operate, select 5. Set the digital output terminal or relay (OU.31 or OU.33) to 5 (Over load) to receive overload warning output signals.  |
|  | Under Load         | Displayed when the motor is underloaded. Operates when Pr.25 is set to 1. Set the digital output terminal or relay (OU.31 or OU.33) to 7 (Under load) to receive underload warning output signals.   |
|  | INV Over Load      | Displayed when the overload time equivalent to 60 % of the inverter overheat protection (inverter IOLT) level, is accumulated. Set the digital output terminal or relay (OU.31 or OU.33) to 6 (IOL) to receive inverter overload warning output signals.   |
|  | Lost Command       | Lost command warning alarm occurs even with Pr.12 set to 0. The warning alarm occurs based on the condition set at Pr.13- 15. Set the digital output terminal or relay (OU.31 or OU.33) to 13 (Lost command) to receive lost command warning output signals. If the communication settings and status are not suitable for P2P, a lost command alarm occurs. |
|  | Fan Exchange       | An alarm occurs when the value set at PRT-86 is less than the value set at PRT-87. To receive fan exchange output signals, set the digital output terminal or relay (OUT-31 or OUT-33) to 38 (Fan exchange).   |
|  | Fan Warning        | Displayed when an error is detected from the cooling fan while Pr.79 is set to 1. Set the digital output terminal or relay (OU.31 or OU.33) to 8 (Fan warning) to receive fan warning output signals.  |
|  | DB Warn %ED        | Displayed when the DB resistor usage rate exceeds the set value. Set the detection level at Pr.66.   |
|  | Retry Tr Tune      | Operates when dr.9 is set to 4. The warning alarm occurs when the motor's rotor time constant (Tr) is either too low or too high.  |
|  | Overheat Pre Alarm | When the user has set Pr-78 to 1: Warning, pre-overheating warning of inverter occurs if the inverter temperature exceeds the temperature set by the user in Pr-77.  |
|  | PID Sleep Warning  | The warning alarm occurs When PID operation sleep mode.  |
|  | PTC Warning        | When Pr-34 is set to 1(Warning), a PTC trip occurs if the fault temperature is continuously exceeded for 60 seconds.(flashing)   |
|  | Comm Idle Sts      | Occurs when the parent controller is in the Idle state.  |

## Braking Resistor Specification

|                       | Capacity(kW) | Resistance(Ω) | Rated Capacity(W) |
|-----------------------|--------------|---------------|-------------------|
| 3-Phase<br>200V Class | 0.4          | 300           | 100               |
|                       | 0.75         | 150           | 150               |
|                       | 1.5          | 60            | 300               |
|                       | 2.2          | 50            | 400               |
|                       | 3.7          | 33            | 600               |
|                       | 4            | 33            | 600               |
|                       | 5.5          | 20            | 800               |
|                       | 7.5          | 15            | 1200              |
|                       | 11           | 10            | 2400              |
|                       | 15           | 8             | 2400              |
|                       | 18.5         | 5             | 3600              |
| 22                    | 5            | 3600          |                   |

|                       | Capacity(kW) | Resistance(Ω) | Rated Capacity(W) |
|-----------------------|--------------|---------------|-------------------|
| 3-Phase<br>400V Class | 0.4          | 1200          | 100               |
|                       | 0.75         | 600           | 150               |
|                       | 1.5          | 300           | 300               |
|                       | 2.2          | 200           | 400               |
|                       | 3.7          | 130           | 600               |
|                       | 4            | 130           | 600               |
|                       | 5.5          | 85            | 1000              |
|                       | 7.5          | 60            | 1200              |
|                       | 11           | 40            | 2000              |
|                       | 15           | 30            | 2400              |
|                       | 18.5         | 20            | 3600              |
| 22                    | 20           | 3600          |                   |

\* The standard for braking torque is 150% and the working rate (%ED) is 5%. If the working rate is 10%, the rated capacity for braking resistance must be calculated at twice the standard.

## Compatible Circuit Breaker, Leakage Breaker and Magnetic Contactor Models (Manufactured by LS)

| Capacity(kW)    | Circuit Breaker |            |                        | Leakage Breaker |            | Magnetic Contactor |            |
|-----------------|-----------------|------------|------------------------|-----------------|------------|--------------------|------------|
|                 | Model           | Current(A) | Specific Model Name    | Model           | Current(A) | Model              | Current(A) |
| 3-Phase<br>200V | 0.4             | UTE100H    | UTE100·H·FTU·15·3P·UL  | EBS33c          | 5          | MC-6a              | 9          |
|                 | 0.75            |            |                        |                 | 10         | MC-9a, MC-9b       | 11         |
|                 | 1.5             |            |                        |                 | 15         | MC-18a, MC-18b     | 18         |
|                 | 2.2             |            |                        |                 | 20         | MC-22b             | 22         |
|                 | 4.0             |            |                        |                 | 30         | MC-32a             | 32         |
|                 | 5.5             | UTS150H    | UTS150·H·FTU·50·3P·UL  | EBS53c          | 50         | MC-50a             | 55         |
|                 | 7.5             |            |                        |                 | 60         | MC-65a             | 65         |
|                 | 11              |            |                        |                 | 80         | MC-85a             | 85         |
|                 | 15              |            |                        |                 | 100        | MC-130a            | 130        |
|                 | 18.5            |            |                        |                 | 125        | MC-150a            | 150        |
| 22              | 150             | MC-18a     | 185                    |                 |            |                    |            |
| 3-Phase<br>400V | 0.4             | UTS150L    | UTS150·L·MCP·3.2·3P·UL | EBS33c          | 5          | MC-6a              | 7          |
|                 | 0.75            |            |                        |                 |            | MC-6a              |            |
|                 | 1.5             |            |                        |                 | 10         | MC-9a, MC-9b       | 9          |
|                 | 2.2             |            |                        |                 |            | MC-12a, MC-12b     | 12         |
|                 | 4.0             |            |                        |                 | 20         | MC-18a, MC-18b     | 18         |
|                 | 5.5             |            |                        |                 | 30         | MC-22b             | 22         |
|                 | 7.5             |            |                        |                 |            | MC-32a             | 32         |
|                 | 11              |            |                        |                 | 50         | MC-50a             | 50         |
|                 | 15              |            |                        |                 | 60         | MC-65a             | 65         |
|                 | 18.5            |            |                        |                 | 70         | MC-75a             | 75         |
| 22              | 90              | MC-85a     | 85                     |                 |            |                    |            |

**G100C<sup>1)</sup> Compatible Circuit Breaker, Leakage Breaker, and Magnetic Contactor Models (Manufactured by LS ELECTRIC)**

| Capacity(kW)    |      | Circuit Breaker |            |                        | Leakage Breaker |            | Magnetic Contactor |            |
|-----------------|------|-----------------|------------|------------------------|-----------------|------------|--------------------|------------|
|                 |      | Model           | Current(A) | Specific Model Name    | Model           | Current(A) | Model              | Current(A) |
| 3-Phase<br>200V | 0.4  | UTE100H         | 15         | UTE100·H·FTU·15·3P·UL  | EBS33c          | 5          | MC-6a              | 9          |
|                 | 0.75 |                 |            |                        |                 | 10         | MC-9a, MC-9b       | 11         |
|                 | 1.5  |                 |            |                        |                 | 15         | MC-18a, MC-18b     | 18         |
|                 | 2.2  | UTE100E         | 20         | MC-22b                 |                 | 22         |                    |            |
|                 | 4.0  |                 | 30         | MC-32a                 |                 | 32         |                    |            |
| 3-Phase<br>400V | 0.4  | UTS150L         | 3.2        | UTS150·L·MCP·3.2·3P·UL | EBS33c          | 5          | MC-6a              | 7          |
|                 | 0.75 |                 | 6.3        | UTS150·L·MCP·6.3·3P·UL |                 | MC-6a      |                    |            |
|                 | 1.5  |                 | 12         | UTS150·L·MCP·12·3P·UL  |                 | 10         | MC-9a, MC-9b       | 9          |
|                 | 2.2  | UTE100E         | 15         | UTE100·E·FTU·15·3P·UL  |                 | 10         | MC-12a, MC-12b     | 12         |
|                 | 4.0  |                 | 20         | UTE100·E·FTU·20·3P·UL  |                 | 20         | MC-18a, MC-18b     | 18         |

Note1) The maximum allowed short-circuit current at the power inlet of G100 is 100kA, and G100C is 5kA.

**Fuse and Reactor Specifications**

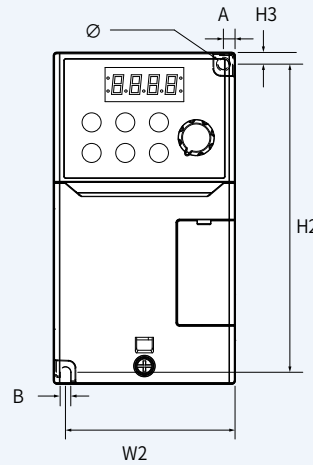
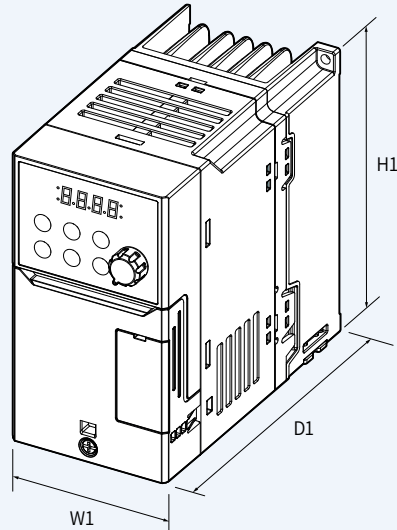
| Capacity (kW)            |      | AC Input Fuse        |             |             | AC Reactor      |             |
|--------------------------|------|----------------------|-------------|-------------|-----------------|-------------|
|                          |      | Model                | Current (A) | Voltage (V) | Inductance (mH) | Current (A) |
| 3-Phase<br>200V<br>Class | 0.4  | DFJ-10 <sup>1)</sup> | 10          | 600         | 1.20            | 10          |
|                          | 0.75 |                      |             |             | 0.88            | 14          |
|                          | 1.5  | DFJ-15               | 15          |             | 0.56            | 20          |
|                          | 2.2  | DFJ-20               | 20          |             | 0.39            | 30          |
|                          | 4.0  | DFJ-30               | 30          |             | 0.30            | 34          |
|                          | 5.5  | DFJ-50               | 50          |             | 0.22            | 45          |
|                          | 7.5  | DFJ-60               | 60          |             | 0.16            | 64          |
|                          | 11   | DFJ-80               | 80          |             | 0.13            | 79          |
|                          | 15   | DFJ-100              | 100         |             | 0.12            | 96          |
|                          | 18.5 | DFJ-110              | 110         |             | 0.1             | 112         |
| 3-Phase<br>400V<br>Class | 0.4  | DFJ-10               | 10          | 4.81        | 4.8             |             |
|                          | 0.75 |                      |             | 3.23        | 7.5             |             |
|                          | 1.5  | DFJ-15               | 15          | 2.34        | 10              |             |
|                          | 2.2  | DFJ-20               | 20          | 1.22        | 15              |             |
|                          | 4.0  | DFJ-30               | 30          | 1.12        | 19              |             |
|                          | 5.5  | DFJ-35               | 35          | 0.78        | 27              |             |
|                          | 7.5  | DFJ-50               | 50          | 0.59        | 35              |             |
|                          | 11   | DFJ-60               | 60          | 0.46        | 44              |             |
|                          | 15   | DFJ-70               | 70          | 0.40        | 52              |             |
|                          | 18.5 | DFJ-100              | 100         | 0.30        | 68              |             |

Note1) DFJ is class J / 600V level model name of the bussmann company.

**Caution** Use class CC, G, J, L, R or T UL listed Input fuse and UL listed breaker only. See the table above for the voltage and current rating of the fuse and the breaker.

## 0.4 ~ 0.8kW (G100C)

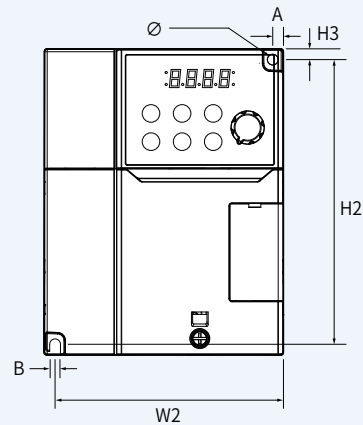
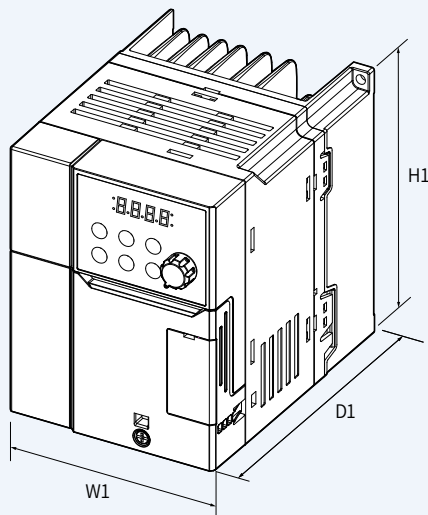
Units: mm [Inches]



| Product (Model)            | W1           | W2             | H1            | H2            | H3            | D1            | A             | B             | Ø             |
|----------------------------|--------------|----------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| 0004G100C-2<br>0004G100C-4 | 70<br>(2.76) | 65.5<br>(2.58) | 128<br>(5.04) | 119<br>(4.69) | 4.5<br>(0.18) | 130<br>(5.11) | 4.5<br>(0.18) | 4.5<br>(0.18) | 4.5<br>(0.18) |
| 0008G100C-2<br>0008G100C-4 | 70<br>(2.76) | 65.5<br>(2.58) | 128<br>(5.04) | 119<br>(4.69) | 4.5<br>(0.18) | 135<br>(5.31) | 4.5<br>(0.18) | 4.5<br>(0.18) | 4.5<br>(0.18) |

## 1.5 ~ 2.2kW (G100C)

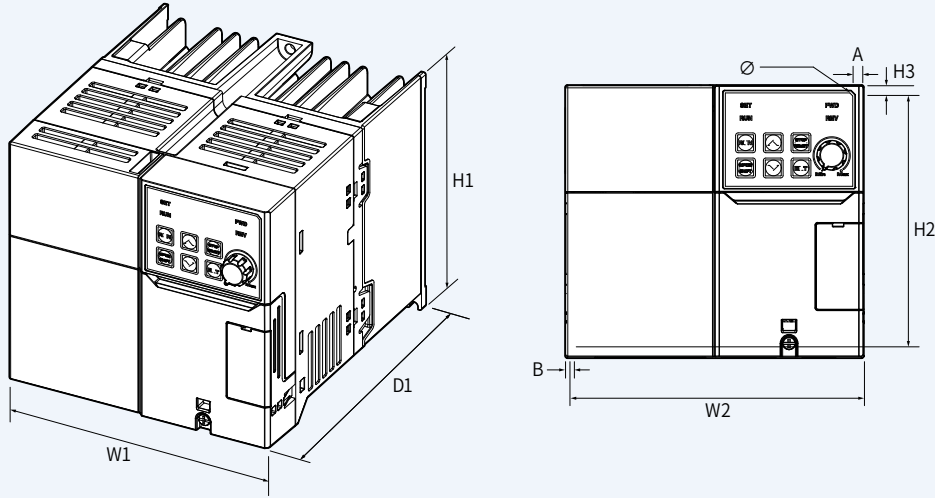
Units: mm [Inches]



| Product (Model)            | W1            | W2             | H1            | H2            | H3            | D1            | A             | B             | Ø             |
|----------------------------|---------------|----------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| 0015G100C-2<br>0015G100C-4 | 100<br>(3.93) | 95.5<br>(3.76) | 128<br>(5.04) | 119<br>(4.69) | 4.5<br>(0.18) | 135<br>(5.31) | 4.5<br>(0.18) | 4.5<br>(0.18) | 4.5<br>(0.18) |
| 0022G100C-2<br>0022G100C-4 | 100<br>(3.93) | 95.5<br>(3.76) | 128<br>(5.04) | 119<br>(4.69) | 4.5<br>(0.18) | 135<br>(5.31) | 4.5<br>(0.18) | 4.5<br>(0.18) | 4.5<br>(0.18) |

4.0kW (G100C)

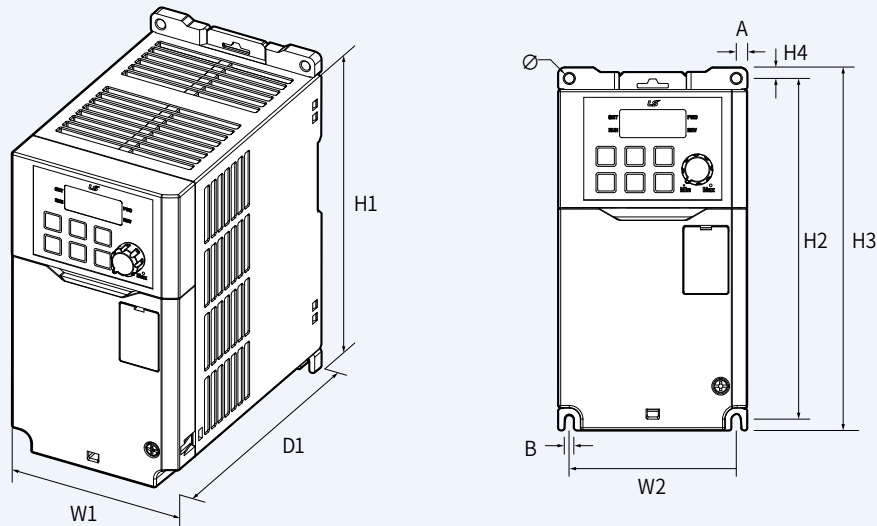
Units: mm [Inches]



| Product (Model)            | W1            | W2            | H1            | H2              | H3          | D1            | A | B             | Ø             |
|----------------------------|---------------|---------------|---------------|-----------------|-------------|---------------|---|---------------|---------------|
| 0040G100C-2<br>0040G100C-4 | 140<br>(5.51) | 132<br>(5.20) | 128<br>(5.04) | 120.5<br>(4.74) | 5<br>(0.20) | 155<br>(6.10) | - | 4.5<br>(0.18) | 4.5<br>(0.18) |

0.4 ~ 0.8kW

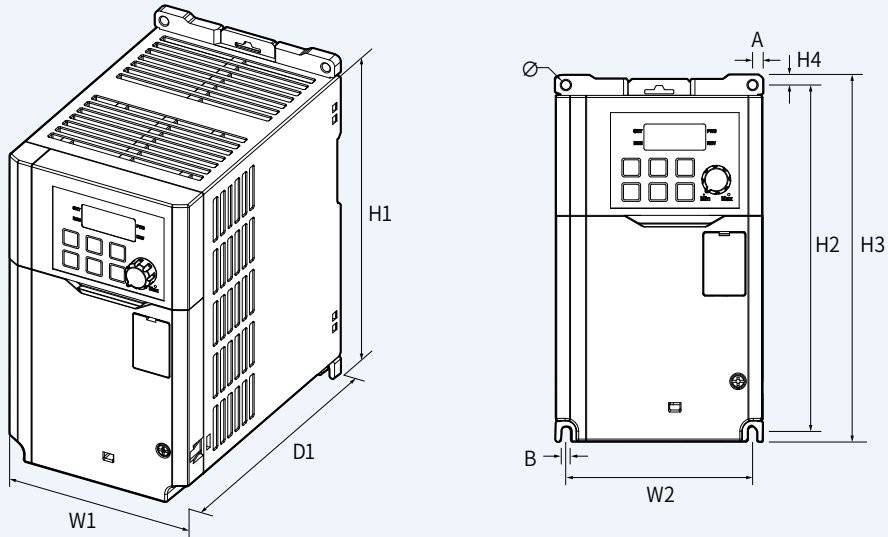
Units: mm [Inches]



| Product (Model)          | W1             | W2             | H1            | H2            | H3            | H4          | D1              | A           | B             | Ø             |
|--------------------------|----------------|----------------|---------------|---------------|---------------|-------------|-----------------|-------------|---------------|---------------|
| 0004G100-2<br>0004G100-4 | 86.2<br>(3.39) | 76.2<br>(3.00) | 154<br>(6.06) | 154<br>(6.06) | 164<br>(6.46) | 5<br>(0.20) | 131.5<br>(5.18) | 5<br>(0.20) | 4.5<br>(0.18) | 4.5<br>(0.18) |
| 0008G100-2<br>0008G100-4 | 86.2<br>(3.39) | 76.2<br>(3.00) | 154<br>(6.06) | 154<br>(6.06) | 164<br>(6.46) | 5<br>(0.20) | 131.5<br>(5.18) | 5<br>(0.20) | 4.5<br>(0.18) | 4.5<br>(0.18) |

1.5 ~ 2.2kW

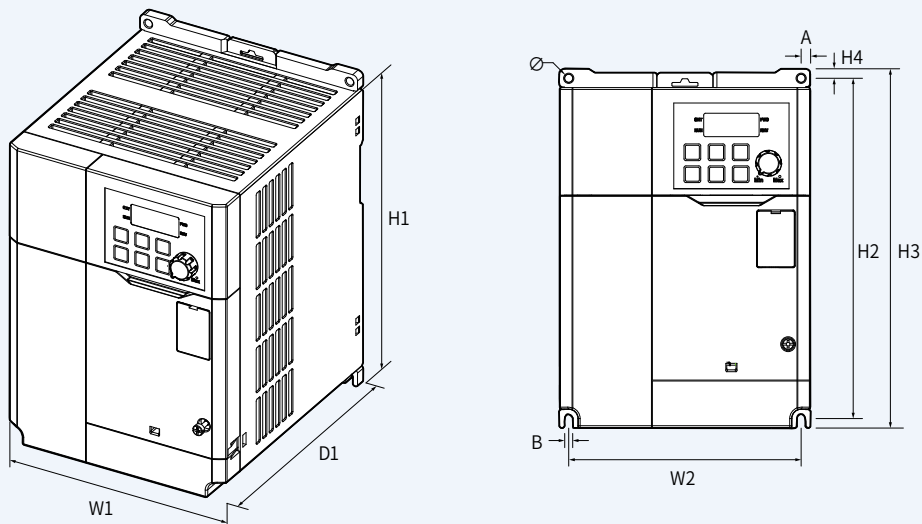
Units: mm [Inches]



| Product (Model)          | W1            | W2           | H1            | H2            | H3            | H4          | D1              | A             | B             | Ø             |
|--------------------------|---------------|--------------|---------------|---------------|---------------|-------------|-----------------|---------------|---------------|---------------|
| 0015G100-2<br>0015G100-4 | 101<br>(3.98) | 90<br>(3.54) | 167<br>(6.57) | 167<br>(6.57) | 177<br>(6.97) | 5<br>(0.20) | 150.5<br>(5.93) | 5.5<br>(0.22) | 4.5<br>(0.18) | 4.5<br>(0.18) |
| 0022G100-2<br>0022G100-4 | 101<br>(3.98) | 90<br>(3.54) | 167<br>(6.57) | 167<br>(6.57) | 177<br>(6.97) | 5<br>(0.20) | 150.5<br>(5.93) | 5.5<br>(0.22) | 4.5<br>(0.18) | 4.5<br>(0.18) |

4.0kW

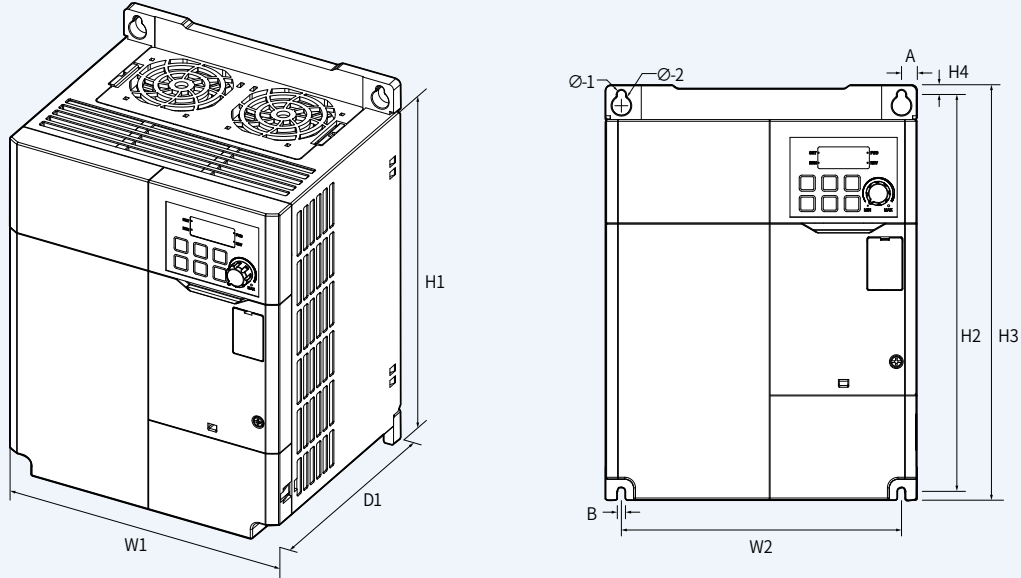
Units: mm [Inches]



| Product (Model)          | W1            | W2            | H1            | H2            | H3            | H4          | D1              | A           | B             | Ø             |
|--------------------------|---------------|---------------|---------------|---------------|---------------|-------------|-----------------|-------------|---------------|---------------|
| 0040G100-2<br>0040G100-4 | 135<br>(5.31) | 125<br>(4.92) | 183<br>(7.20) | 183<br>(7.20) | 193<br>(7.60) | 5<br>(0.20) | 150.5<br>(5.93) | 5<br>(0.20) | 4.5<br>(0.18) | 4.5<br>(0.18) |

5.5 ~ 7.5kW

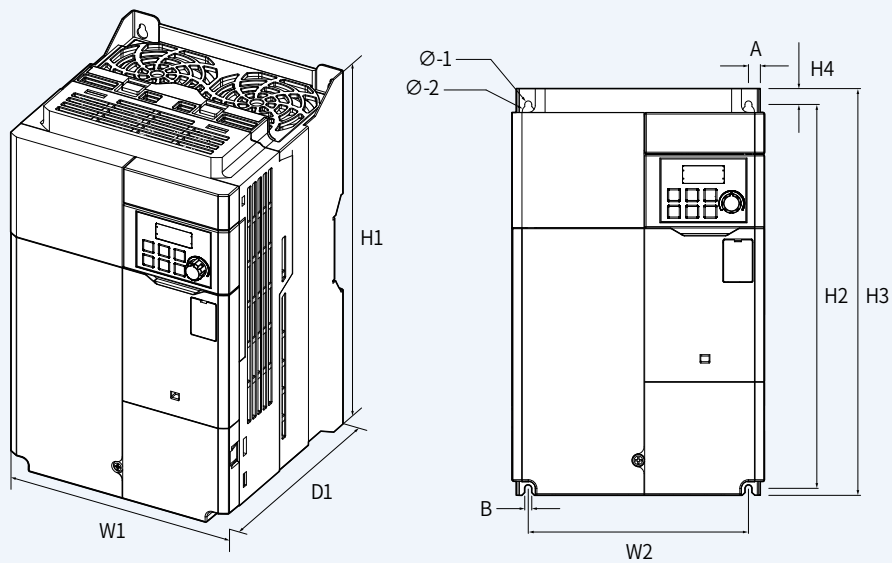
Units: mm [Inches]



| Product (Model)          | W1            | W2                                | H1            | H2              | H3            | H4            | D1            | A                             | B             | Ø                            |
|--------------------------|---------------|-----------------------------------|---------------|-----------------|---------------|---------------|---------------|-------------------------------|---------------|------------------------------|
| 0055G100-2<br>0055G100-4 | 180<br>(7.09) | Top:162(6.38)<br>Bottom:170(6.70) | 220<br>(8.66) | 229.5<br>(9.04) | 240<br>(9.45) | 5.5<br>(0.22) | 144<br>(5.67) | Top:9(0.35)<br>Bottom:5(0.20) | 4.5<br>(0.18) | Ø-1:4.5(0.18)<br>Ø-2:6(0.24) |
| 0075G100-2<br>0075G100-4 | 180<br>(7.09) | Top:162(6.38)<br>Bottom:170(6.70) | 220<br>(8.66) | 229.5<br>(9.04) | 240<br>(9.45) | 5.5<br>(0.22) | 144<br>(5.67) | Top:9(0.35)<br>Bottom:5(0.20) | 4.5<br>(0.18) | Ø-1:4.5(0.18)<br>Ø-2:9(0.36) |

11kW-2, 11~15kW-4

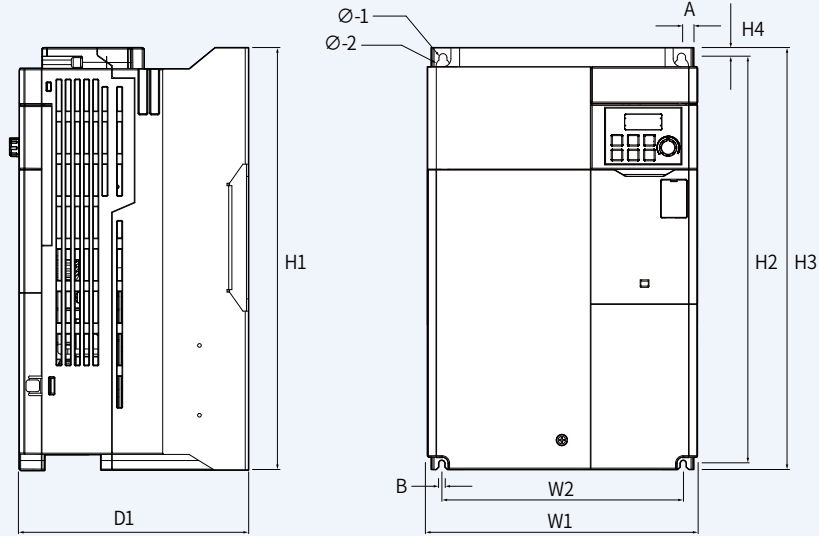
Units: mm [Inches]



| Product (Model)                        | W1            | W2            | H1            | H2              | H3            | H4             | D1            | A             | B             | Ø                              |
|--|---------------|---------------|---------------|-----------------|---------------|----------------|---------------|---------------|---------------|--------------------------------|
| 0110G100-2<br>0110G100-4<br>0150G100-4 | 180<br>(7.09) | 157<br>(6.18) | 290<br>(11.4) | 273.7<br>(10.8) | 290<br>(11.4) | 11.3<br>(0.44) | 173<br>(6.81) | 8.5<br>(0.33) | 4.5<br>(0.18) | Ø-1:4.5(0.18)<br>Ø-2:8.5(0.33) |

**15kW-2, 18.5~22kW-4**

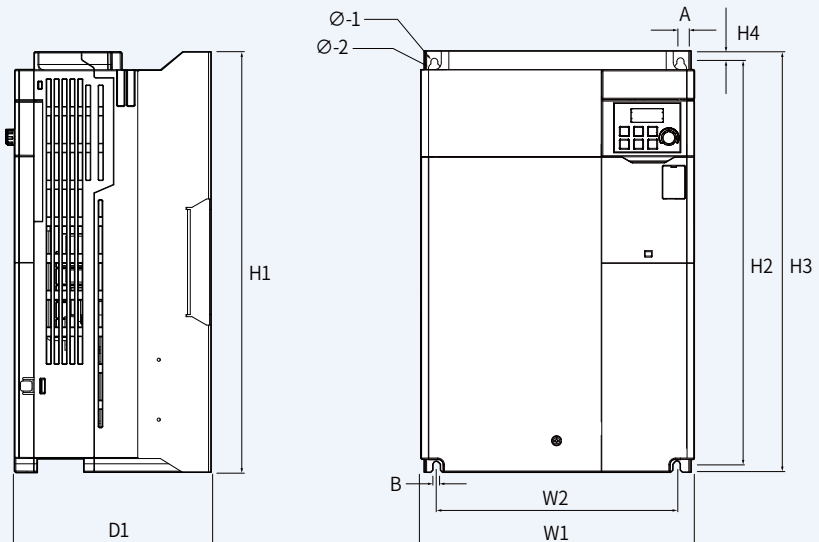
Units: mm [Inches]



| Product (Model)                        | W1            | W2              | H1            | H2            | H3            | H4          | D1            | A              | B             | Ø                             |
|--|---------------|-----------------|---------------|---------------|---------------|-------------|---------------|----------------|---------------|-------------------------------|
| 0150G100-2<br>0185G100-4<br>0220G100-4 | 220<br>(8.66) | 193.8<br>(7.63) | 345<br>(13.6) | 331<br>(13.0) | 345<br>(13.6) | 8<br>(0.31) | 187<br>(7.36) | 10.1<br>(0.40) | 5.5<br>(0.22) | Ø-1:5.5(0.22)<br>Ø-2:11(0.43) |

**18.5 ~ 22kW-2**

Units: mm [Inches]



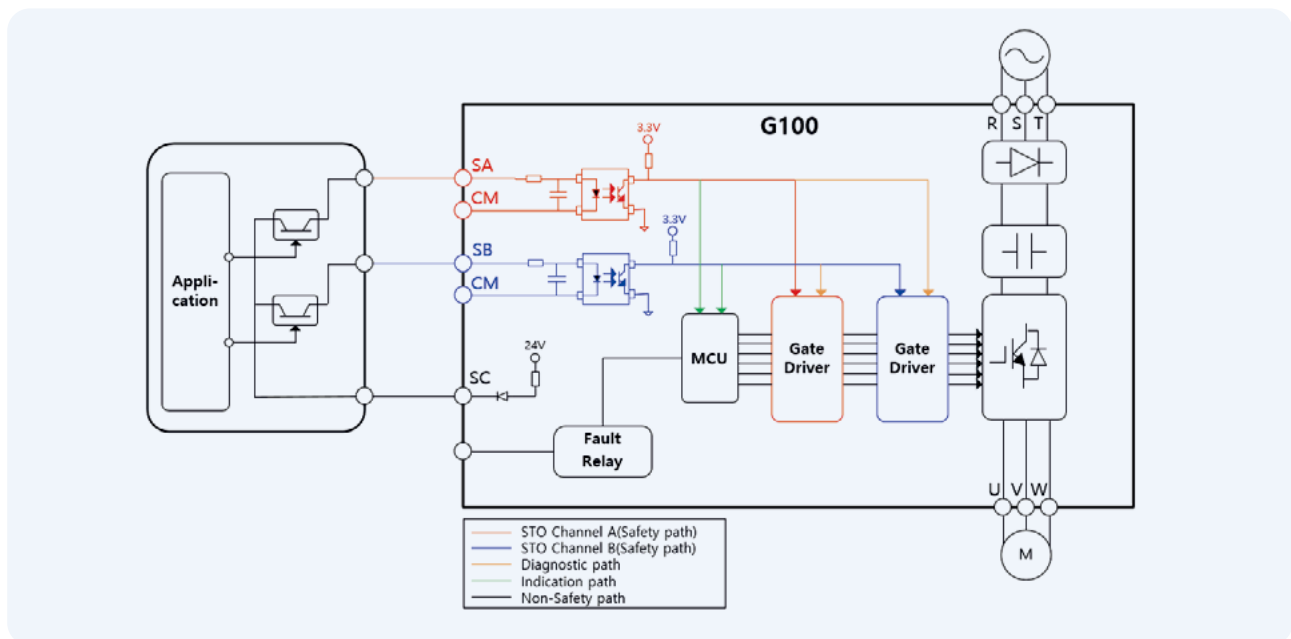
| Product (Model)          | W1            | W2              | H1            | H2            | H3            | H4          | D1            | A              | B             | Ø                               |
|--------------------------|---------------|-----------------|---------------|---------------|---------------|-------------|---------------|----------------|---------------|---------------------------------|
| 0185G100-2<br>0220G100-2 | 260<br>(10.2) | 229.8<br>(9.05) | 400<br>(15.7) | 386<br>(15.2) | 400<br>(15.7) | 8<br>(0.31) | 187<br>(7.36) | 11.4<br>(0.45) | 6.6<br>(0.26) | Ø-1:6.6(0.26)<br>Ø-2:13.5(0.53) |

## Safety Function STO (Safe Torque Off)

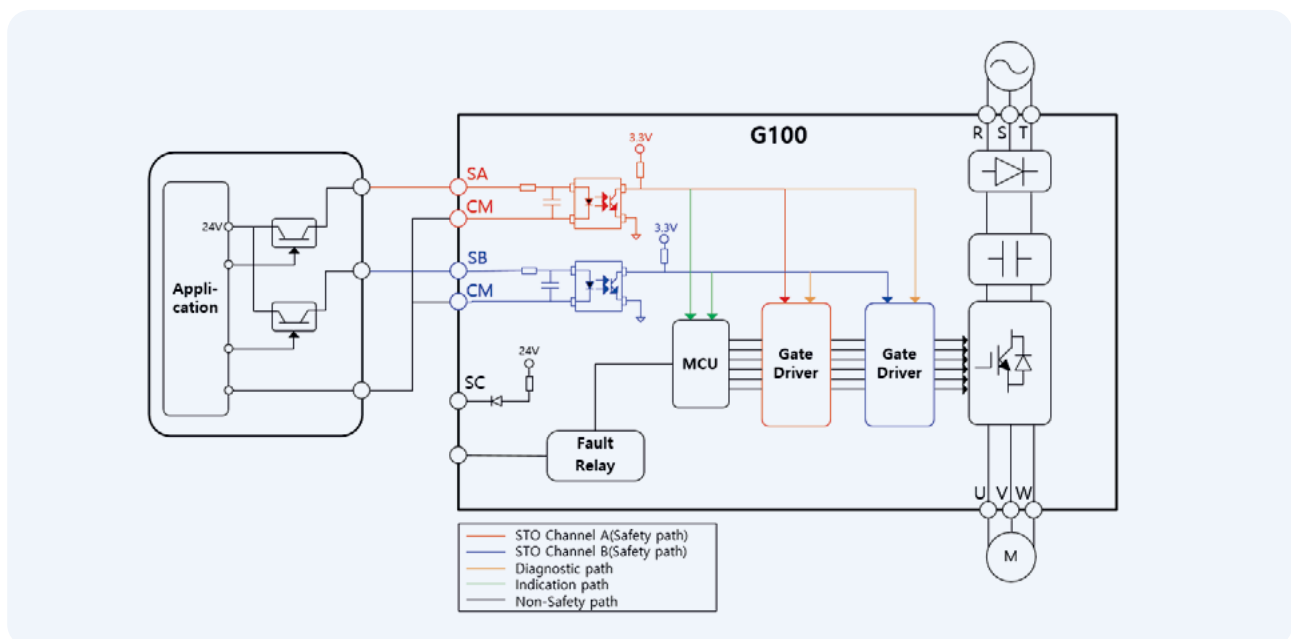
The Safety Torque off feature of the G100 STO product complies with the following European directives and standards.

- European Machinery Directive 2006/42/EC
- EN 61800-5-2:2017 SIL2
- EN ISO 13849-1:2023 Category 3, PL d
- EN 61508:2010 SIL2

When using internal 24V DC power



When using external 24V DC power



**⚠ Caution** Use caution when using safety features, verify that the system's risk factors are identified and safety requirements are met.

## RFI FILTERS

THE LS RANGE OF POWER LINE FILTERS **FF ( Footprint )** SERIES, HAVE BEEN SPECIFICALLY DESIGNED WITH HIGH FREQUENCY **LS INVERTERS**. THE USE OF LS FILTERS, WITH THE INSTALLATION ADVICE OVERLEAF HELP TO ENSURE TROUBLE FREE USE ALONG SIDE SENSITIVE DEVICES AND COMPLIANCE TO CONDUCTED EMISSION AND IMMUNITY STANDARDS TO EN 50081 -> EN61000-6-3:2021 and EN61000-6-1:2019

## CAUTION

IN CASE OF A LEAKAGE CURRENT PROTECTIVE DEVICES IS USED ON POWER SUPPLY, IT MAY BE FAULT AT POWER-ON OR OFF. IN AVOID THIS CASE, THE SENSE CURRENT OF PROTECTIVE DEVICE SHOULD BE LARGER THAN VALUE OF LEAKAGE CURRENT AT WORST CASE IN THE BELOW TABLE.

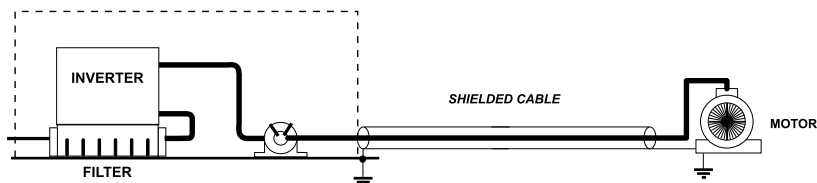
## RECOMMENDED INSTALLATION INSTRUCTIONS

To conform to the EMC directive, it is necessary that these instructions be followed as closely as possible. Follow the usual safety procedures when working with electrical equipment. All electrical connections to the filter, inverter and motor must be made by a qualified electrical technician.

- 1- Check the filter rating label to ensure that the current, voltage rating and part number are correct.
- 2- For best results the filter should be fitted as closely as possible to the incoming mains supply of the wiring enclosure, usually directly after the enclosures circuit breaker or supply switch.
- 3- The back panel of the wiring cabinet of board should be prepared for the mounting dimensions of the filter. Care should be taken to remove any paint etc... from the mounting holes and face area of the panel to ensure the best possible earthing of the filter.
- 4- Mount the filter securely.
- 5- Connect the mains supply to the filter terminals marked LINE, connect any earth cables to the earth stud provided. Connect the filter terminals marked LOAD to the mains input of the inverter using short lengths of appropriate gauge cable.
- 6- Connect the motor and fit the ferrite core ( output chokes ) as close to the inverter as possible. Armoured or screened cable should be used with the 3 phase conductors only threaded twice through the center of the ferrite core. The earth conductor should be securely earthed at both inverter and motor ends. The screen should be connected to the enclosure body via and earthed cable gland.
- 7- Connect any control cables as instructed in the inverter instructions manual.

IT IS IMPORTANT THAT ALL LEAD LENGTHS ARE KEPT AS SHORT AS POSSIBLE AND THAT INCOMING MAINS AND OUTGOING MOTOR CABLES ARE KEPT WELL SEPARATED.

## FF SERIES ( Footprint )



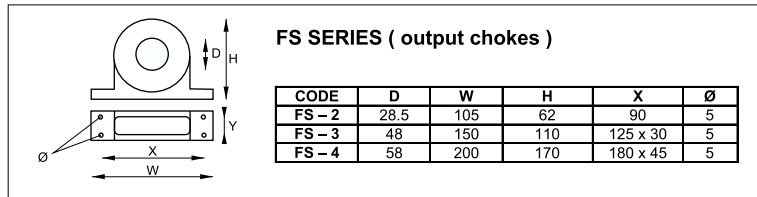
| G100 series / Footprint Filters |        |               |         |         |                 |            |            |          |              |      |               |      |
|---------------------------------|--------|---------------|---------|---------|-----------------|------------|------------|----------|--------------|------|---------------|------|
| INVERTER                        | POWER  | CODE          | CURRENT | VOLTAGE | LEAKAGE CURRENT | DIMENSIONS | MOUNTING   | WEIGHT   | MOUNT        | FIG. | OUTPUT CHOKES |      |
|                                 |        |               |         |         | NOM.            | MAX.       |            |          |              |      |               |      |
| THREE PHASE                     |        |               |         |         |                 |            |            |          |              |      |               |      |
| 0004G100-2                      | 0.4kW  | FFG100-T010-2 | 10A     | 220VAC  | 0.5mA           | 27mA       | 211x91x40  | 197.5x70 | 1.2 Kg aprox | M5   | A             | FS-2 |
| 0008G100-2                      | 0.8kW  |               |         |         |                 |            |            |          |              |      |               |      |
| 0015G100-2                      | 1.5kW  | FFG100-T016-2 | 16A     | 220VAC  | 0.5mA           | 27mA       | 224x106x45 | 210.5x85 | 1.5 Kg aprox | M5   | A             | FS-2 |
| 0022G100-2                      | 2.2kW  |               |         |         |                 |            |            |          |              |      |               |      |
| 0040G100-2                      | 4kW    | FFG100-T020-2 | 20A     | 220VAC  | 0.5mA           | 27mA       | 240x140x45 | 226x119  | 1.8 Kg aprox | M5   | A             | FS-2 |
| 0055G100-2                      | 5.5kW  |               |         |         |                 |            |            |          |              |      |               |      |
| 0075G100-2                      | 7.5kW  | FFG100-T050-2 | 50A     | 220VAC  | 0.5mA           | 27mA       | 286x185x55 | 274x140  | 2 Kg aprox   | M5   | A             | FS-2 |
| 0110G100-2                      | 11kW   |               |         |         |                 |            |            |          |              |      |               |      |
| 0150G100-2                      | 15kW   | FFG100-T080-2 | 80A     | 220VAC  | 0.5mA           | 27mA       | 395x226x65 | 381x186  | 2.8 Kg aprox | M6   | A             | FS-3 |
| 0185G100-2                      | 18.5kW |               |         |         |                 |            |            |          |              |      |               |      |
| 0220G100-2                      | 22kW   | FFG100-T100-2 | 100A    | 220VAC  | 0.5mA           | 27mA       | 450x266x65 | 436x222  | 3.2 Kg aprox | M6   | A             | FS-3 |

|            |        |               |     |        |       |      |            |          |              |    |   |      |
|------------|--------|---------------|-----|--------|-------|------|------------|----------|--------------|----|---|------|
| 0004G100-4 | 0.4kW  | FFG100-T006-4 | 6A  | 400VAC | 0.5mA | 27mA | 211x91x40  | 197.5x70 | 1.2 Kg aprox | M5 | A | FS-2 |
| 0008G100-4 | 0.8kW  |               |     |        |       |      |            |          |              |    |   |      |
| 0015G100-4 | 1.5kW  | FFG100-T012-4 | 12A | 400VAC | 0.5mA | 27mA | 224x106x45 | 210.5x85 | 1.5 Kg aprox | M5 | A | FS-2 |
| 0022G100-4 | 2.2kW  |               |     |        |       |      |            |          |              |    |   |      |
| 0040G100-4 | 4kW    | FFG100-T016-4 | 16A | 400VAC | 0.5mA | 27mA | 240x140x45 | 226x119  | 1.8 Kg aprox | M5 | A | FS-2 |
| 0055G100-4 | 5.5kW  |               |     |        |       |      |            |          |              |    |   |      |
| 0075G100-4 | 7.5kW  | FFG100-T030-4 | 30A | 400VAC | 0.5mA | 27mA | 286x185x55 | 274x140  | 2 Kg aprox   | M5 | A | FS-2 |
| 0110G100-4 | 11kW   |               |     |        |       |      |            |          |              |    |   |      |
| 0150G100-4 | 15kW   | FFG100-T050-4 | 50A | 400VAC | 0.5mA | 27mA | 338x185x65 | 324x146  | 2.5 Kg aprox | M5 | A | FS-3 |
| 0185G100-4 | 18.5kW |               |     |        |       |      |            |          |              |    |   |      |
| 0220G100-4 | 22kW   | FFG100-T070-4 | 70A | 400VAC | 0.5mA | 27mA | 395x226x65 | 381x186  | 2.8 Kg aprox | M6 | A | FS-3 |

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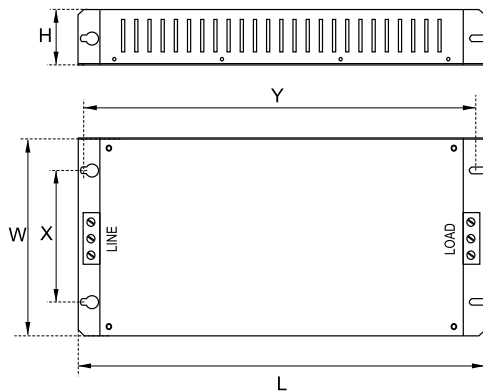
Two Stage EMI Filters



## DIMENSIONS

### FF SERIES ( Footprint )

FIG. A





**Safety Instructions**

- For your safety, please read user's manual thoroughly before operating.
- Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance. Do not disassemble or repair by yourself!
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.



- According to The WEEE Directive, please do not discard the device with your household waste.